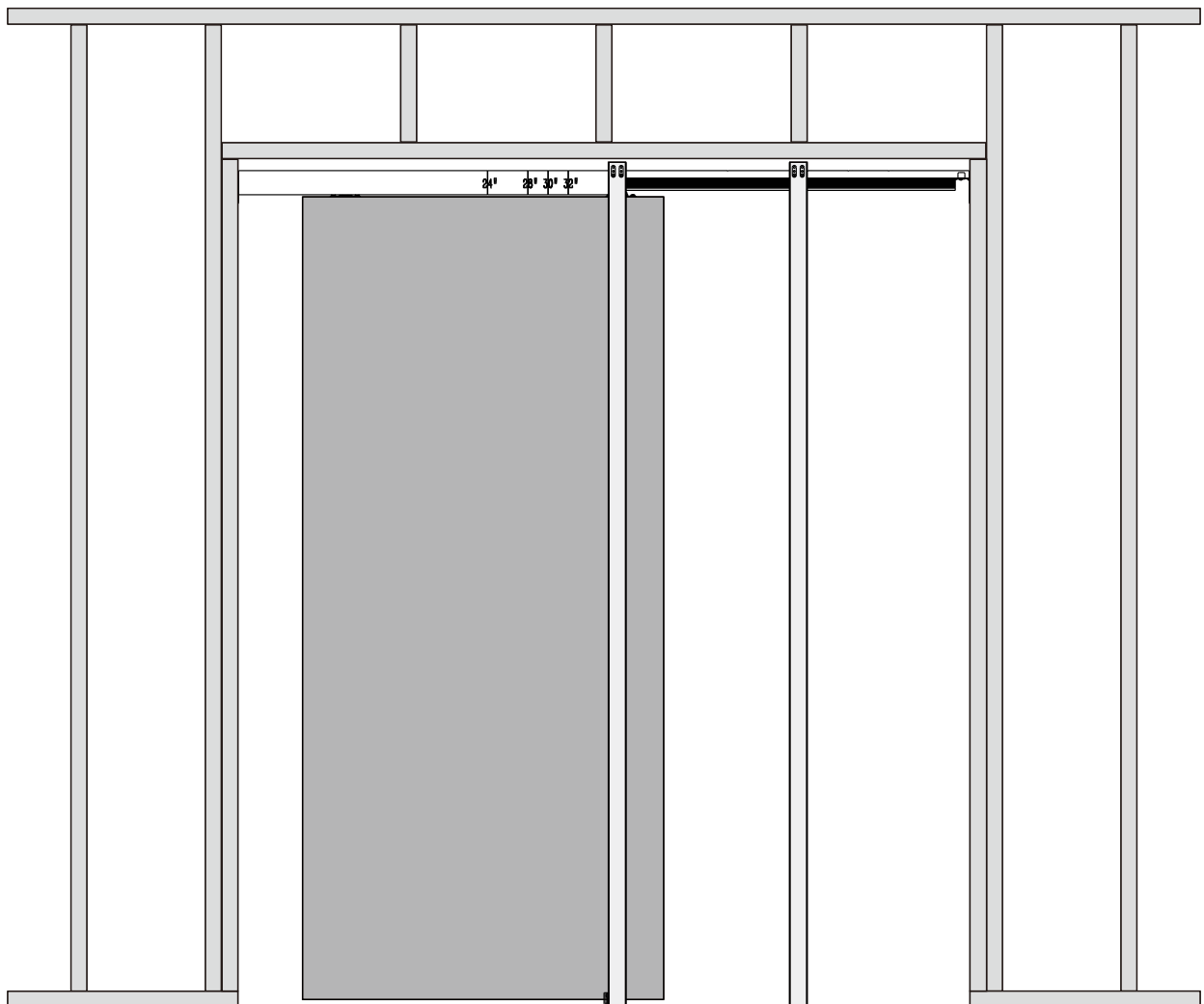
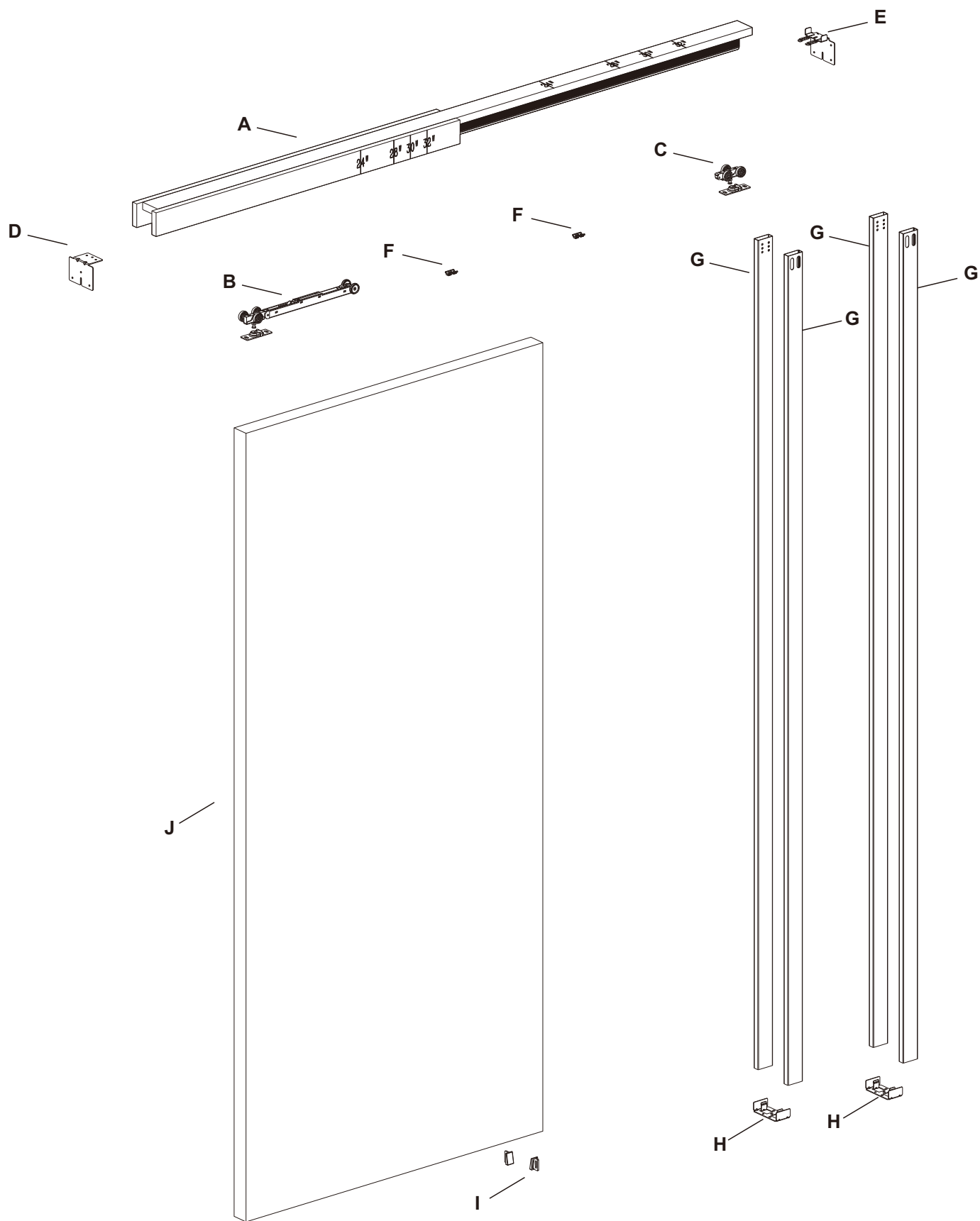


Montagehandleiding

Version française, voir ci-dessous
English version, see below

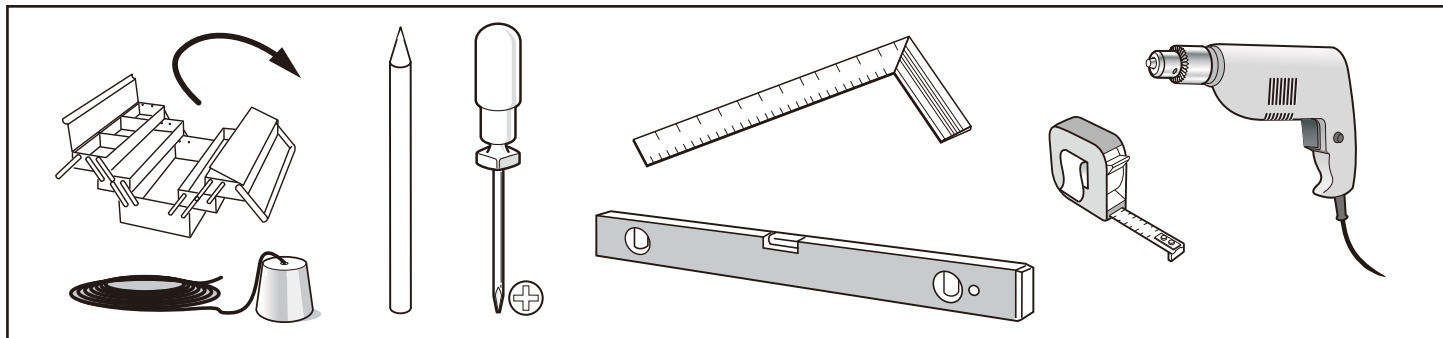


Onderdelenlijst

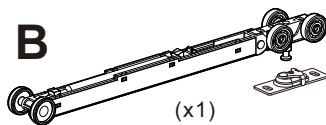
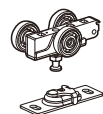
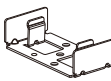
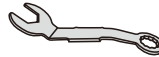


Vorbereiding

BENODIGD GEREEDSCHAP



MEEGELEVERD MONTAGEMATERIAAL

A  (x1)	B  (x1) ST5.5x32 (x2)	C  (x1) ST5.5x32 (x2)
D  (x1) ST4.2x19 (x3)	E  (x1) ST4.2x19 (x1)	F  (x2)
G  (x4) ST4.2x19 (x8)	H  (x2)	I  (x2) ST4.2x13 (x2)
 ST3.5x32 (x3)	 (x1)	 (x1)

RUWBOUWOPENING VOORBEREIDEN

Hoogte van de ruwbouwopening (tabel 1)			
Nominale deurhoogte	Minimale hoogte van de ruwbouwopening	Bvestigingshoogte van de steun vanaf de afgewerkte vloer	Bvestigingshoogte van de steun vanaf de ondervloer
80"	84-1/2"	80-3/4"	81-1/2"
84"	88-1/2"	84-3/4"	85-1/2"
96"	100-1/2"	96-3/4"	97-1/2"
108"	112-1/2"	108-3/4"	109-1/2"
Op maat	Deurhoogte + 4-1/2"	Deurhoogte + 3/4"	Deurhoogte + 1-1/2"

Breedte van de ruwbouwopening (tabel 2)	
Nominale deurbreedte	Breedte van de ruwbouwopening
24"	49"
26"	53"
28"	57"
30"	61"
32"	65"
34"	69"
36"	73"
Op maat	(2 x deurbreedte) + 1"

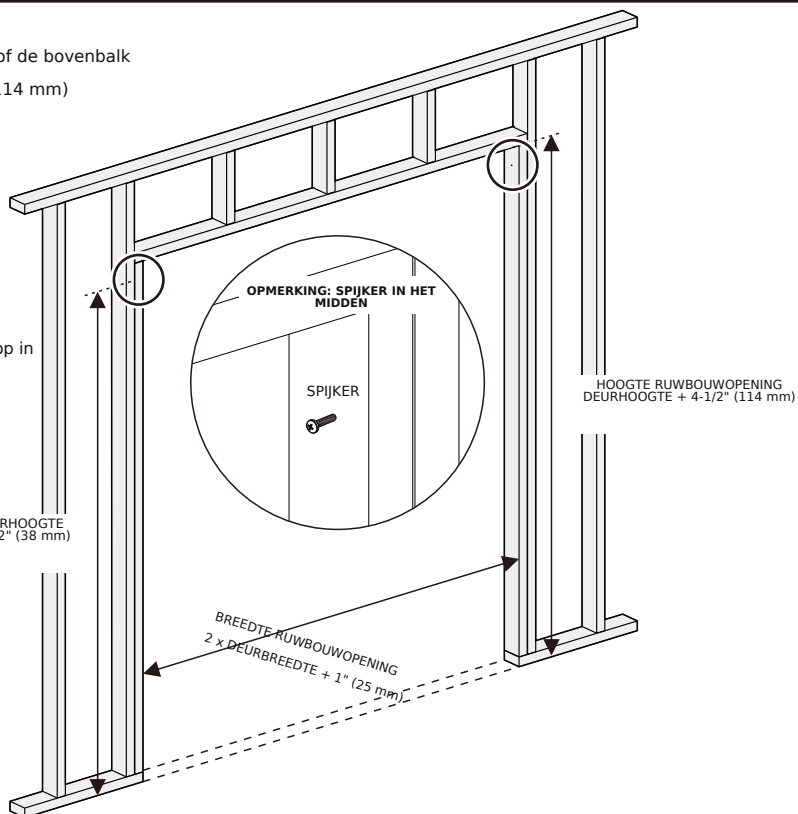
1 RUWBOUWOPENING VOORBEREIDEN

Zet de stijlen van de ruwbouwopening loodrecht en controleer of de bovenbalk haaks en waterpas staat.
Minimale hoogte RUWBOUWOPENING = deurhoogte + 4-1/2" (114 mm)
Breedte RUWBOUWOPENING = 2 x deurbreedte + 1" (25 mm)

Meet vanaf de afgewerkte vloer de deurhoogte + 3/4" of vanaf de ondervloer de deurhoogte + 1-1/2". Zo blijft er 3/4" (19 mm) tot 1-1/2" (38 mm) ruimte onder de deur. Markeer het midden op elke stijl en sla daar een spijker met platte kop in (niet meegeleverd). Laat de spijker 1/8" (3 mm) uitsteken. De eindsteunen van de bovenbalk rusten op deze spijkers.

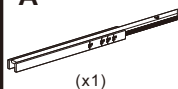
Trek op de vloer een krijtlijn gelijk met de zijstijlen.

PLAATS SPIJKER OP DEURHOOGTE + 3/4" (19 mm) TOT 1-1/2" (38 mm)

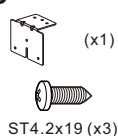


2 BOVENBALK EN RAIL VOORBEREIDEN

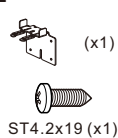
A



D



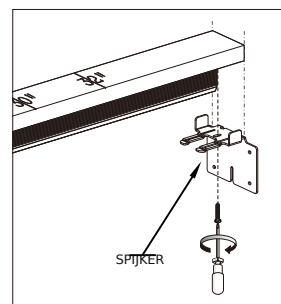
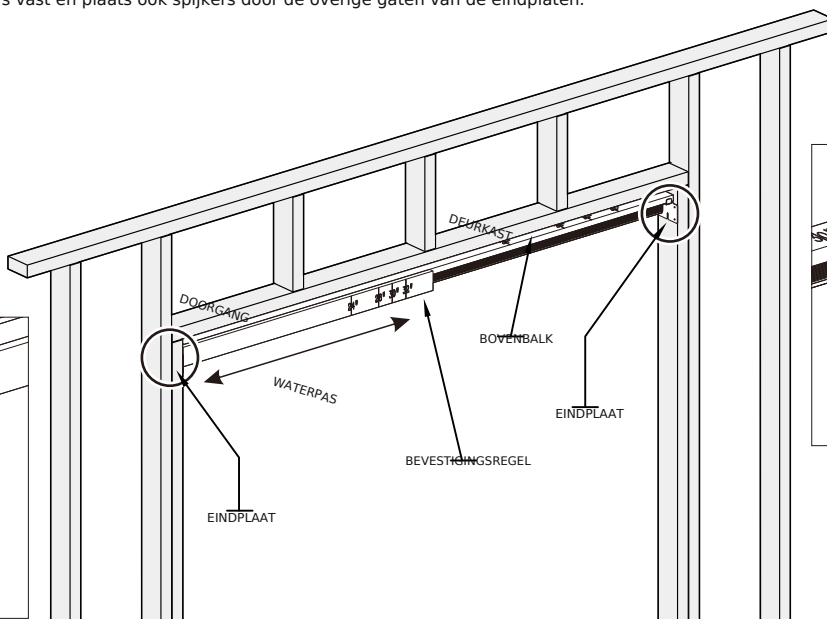
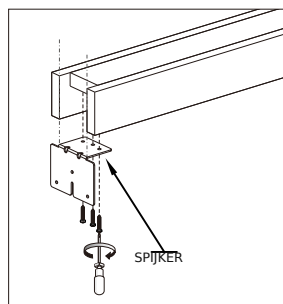
E



Bovenbalk met rail op maat maken

De bovenbalk met rail is gemarkeerd zodat je hem op een kortere lengte kunt zagen. Meet de deurbreedte nauwkeurig en controleer vóór de montage of de bovenbalk en rail moeten worden ingekort. Zie de zaaginstructies op pagina 9.

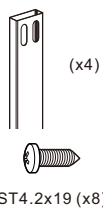
Schuif de sleuven in de eindplaten van de bovenbalk over de spijkers in de stijlen. Zet de bovenbalk waterpas. Sla de spijkers vast en plaats ook spijkers door de overige gaten van de eindplaten.



Montage

3 GEDEELDE STALEN PROFIELEN MONTEREN

G



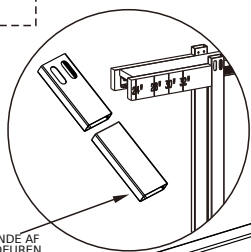
OPMERKING: De onderkant van het gedeelde stalen profiel is het uiteinde zonder sleuven. Als de profielen voor een lagere deur moeten worden ingekort, controleer dan aan welk uiteinde de sleuven zitten en zaag het andere uiteinde af.

1. Schuif de lippen van de vloerplaat in het gedeelde stalen profiel, zoals afgebeeld.

2. Plaats twee gedeelde stalen profielen tegen de bevestigingsregel bovenaan en zet elk profiel vast met twee 3/4" (19 mm) zelftappende schroeven met bolkop nr. 8. Plaats de andere profielen halverwege de opening van de deurkast.

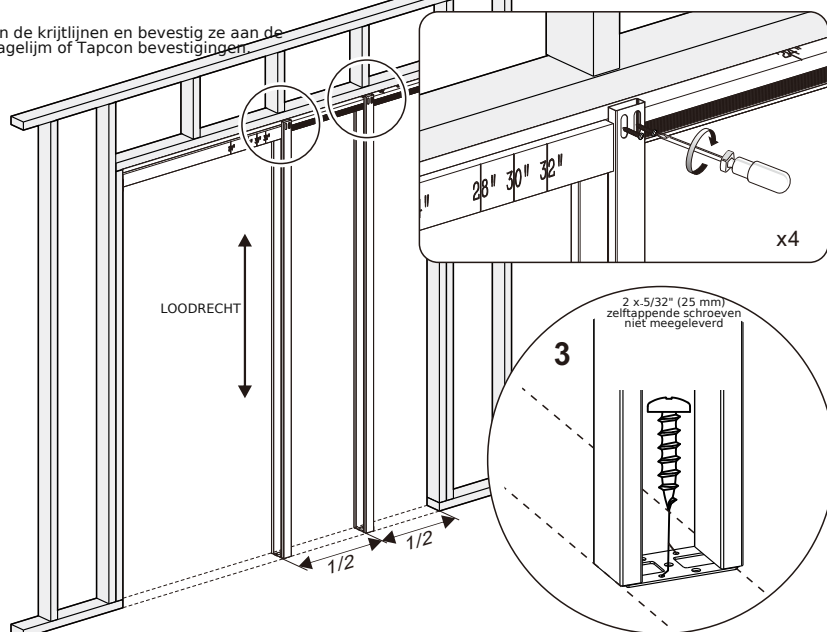
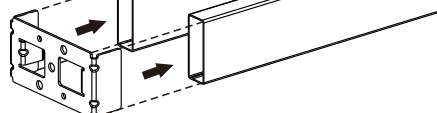
3. Zet de gedeelde stalen profielen loodrecht tussen de krijtlijnen en bevestig ze aan de vloer. Gebruik op metselwerk een industriële montagelijm of Tapcon bevestigingen.

H



ZAAG DIT UITEINDE AF VOOR LAGERE DEUREN

1

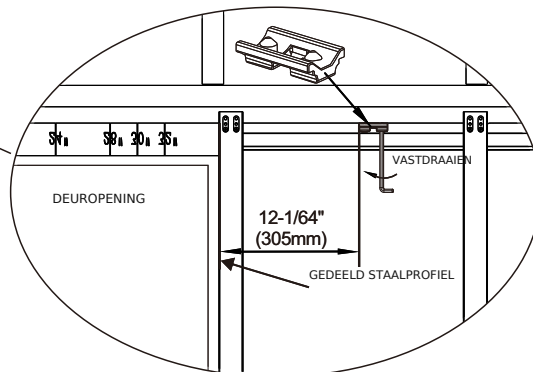
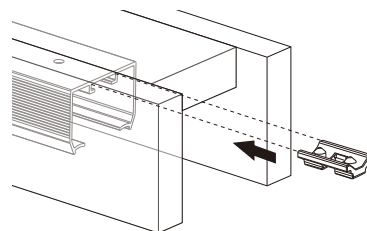
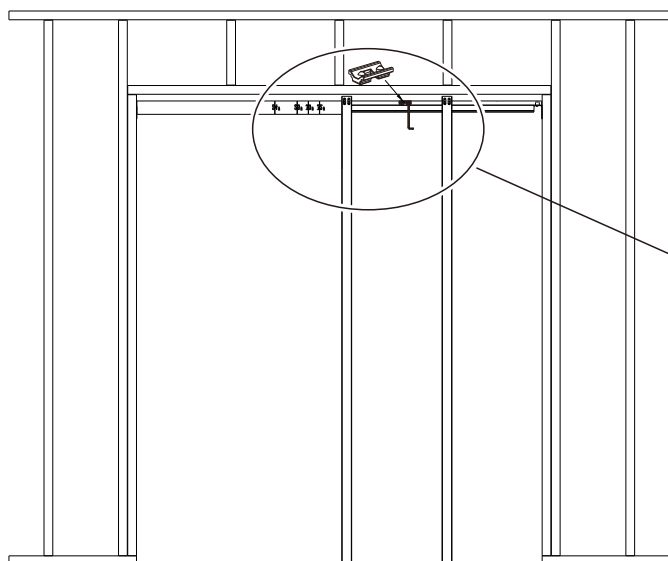


4 SOFTCLOSEACTIVATOR MONTEREN

F



Plaats de eerste softcloseactivator in de rail, op 12-1/64" (305 mm) van de rand van het eerste gedeelde stalen profiel, aan de zijde van de deuropening. Draai hem vast op de rail.



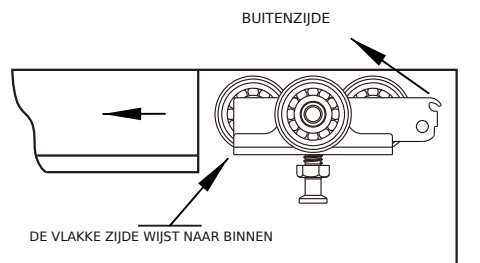
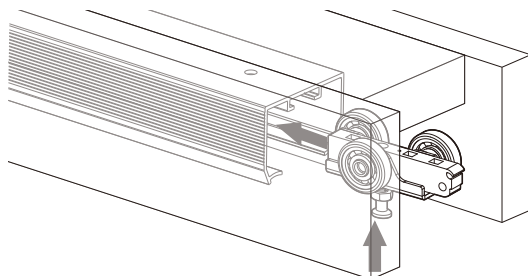
Montage

5 LOOPWAGEN ZONDER SOFTCLOSE MONTEREN

C Schuif de loopwagen met kogellagers in de rail. Draai hem nog niet vast. Dit gebeurt in stap 10.



(x1)



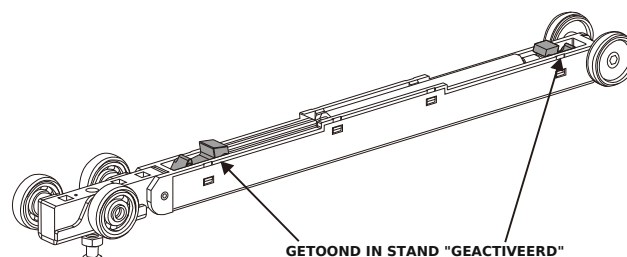
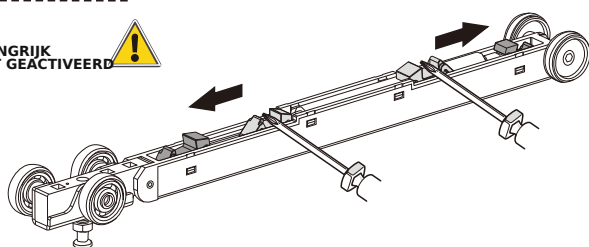
6 SOFTCLOSEDEMPER ACTIVEREN

B Duw de activator van de softclosedemper aan beide zijden naar de stand "geactiveerd". Belangrijk: de demper moet geactiveerd zijn, anders werkt de softclose niet. Bij een verkeerde montage kan de softclosedemper beschadigd raken. Je moet dan de deur verwijderen en de softclose opnieuw monteren.



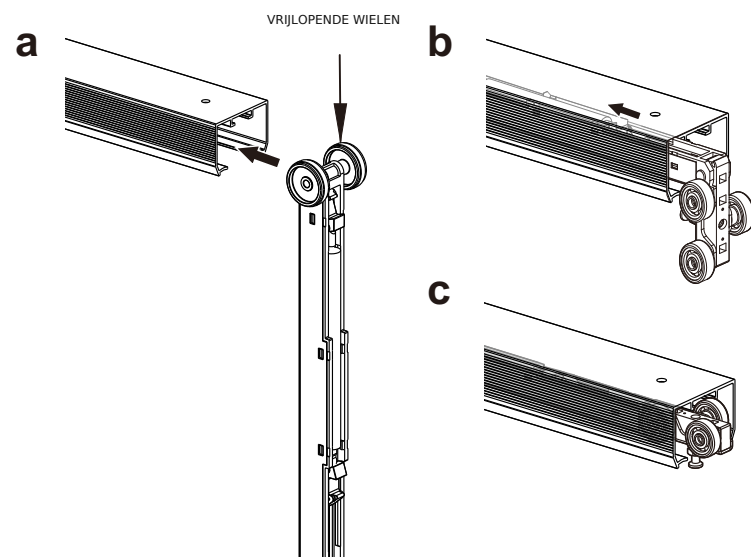
(x1)

**BELANGRIJK
MOET GEACTIVEERD
ZIJN**



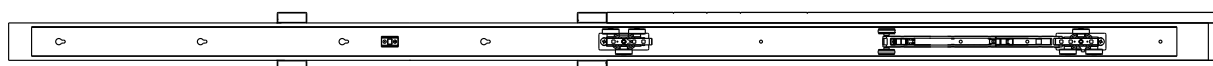
GETOOND IN STAND "GEACTIVEERD"

7 LOOPWAGEN MET SOFTCLOSE MONTEREN



VRIJLOPENDE WIELEN

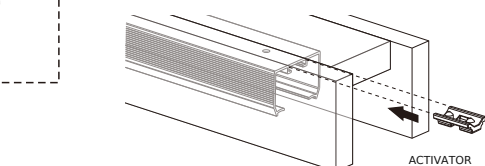
Draai de loopwagen, het deel met drie wielen, 90°. Schuif eerst de softclose-eenheid en daarna de loopwagen in de rail.



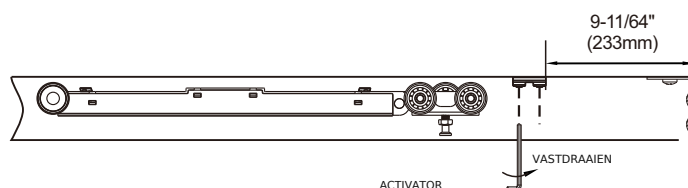
Montage

8 SOFTCLOSEACTIVATOR MONTEREN

F Plaats de tweede softcloseactivator in de rail, op 9-11/64" (233 mm) van de eindplaten. Draai hem vast op de rail.



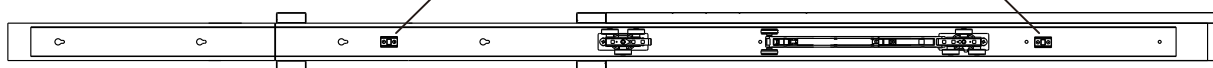
ACTIVATOR



9-11/64"
(233mm)

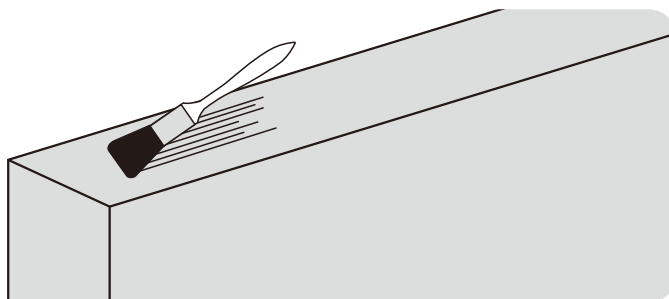
VASTDRAAIEN

ACTIVATOR



9 DEURBLAD VOORBEREIDEN

Breng de gewenste afwerking aan. Behandel alle randen en vlakken van het deurblad met verf of een beschermende beits.



10 DEURPLATEN OP HET DEURBLAD MONTEREN

B/C



(x2)

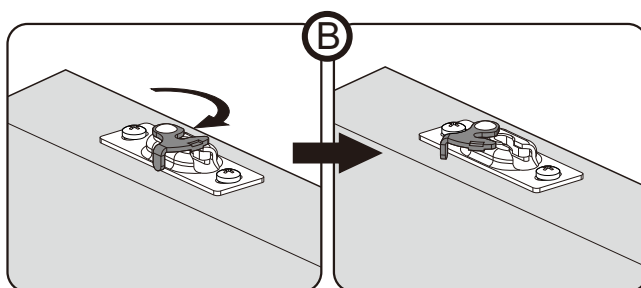


ST5.5x32 (x4)

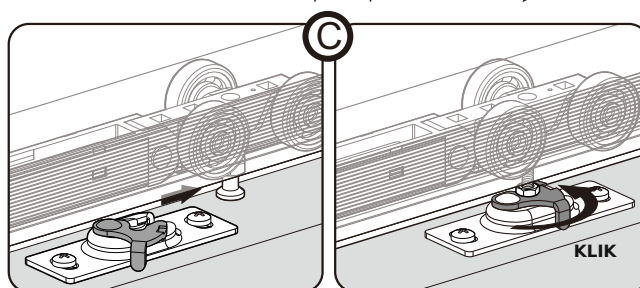
A/B Bevestig de deurplaten boven op de deur, op 2-3/4" (70 mm) van elke zijkant. Plaats de borglipjes aan dezelfde zijde.
C/D Hang de deur op door de deurplaat onder de stelbout van de loopwagen te plaatsen. Til de deur op, duw de bout in de deurplaat en klik het borglipje vast. Herhaal dit bij de andere loopwagens en deurplaat.

BORGGLIPJES

(A)
70mm(2-3/4")

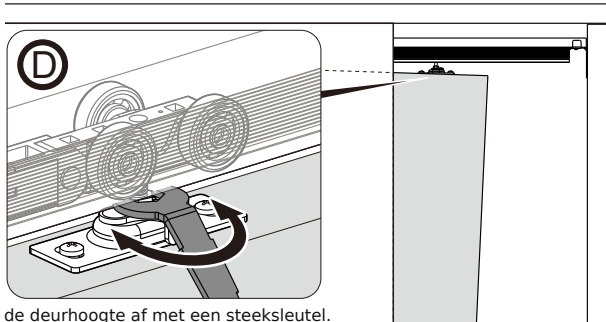


(B)



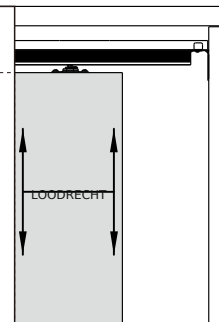
(C)

KLIK



(D)

Stel de deursoogte af met een steeksleutel.



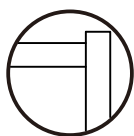
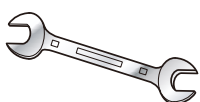
LOODRECHT

Montage

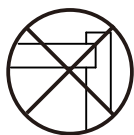
11 DEURSTIJLEN EN AFWERKLIJSTEN AFWERKEN

Bevestig de gedeelde afwerkbovenbalk aan de zijde van de vergrendelingshendel met schroeven, zodat je de deur later kunt verwijderen of afstellen. Plaats de afwerklijsen of omlijsting. Bevestig de bovenste afwerklijs ALLEEN aan de wand en NIET aan de gedeelde afwerkbovenbalk. Zo kun je die later zonder schade verwijderen.

OPMERKING: Laat minimaal 3/16" (5 mm) ruimte tussen de stijl en de deur.

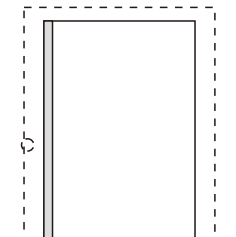


GOED



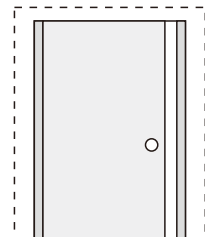
FOUT

a



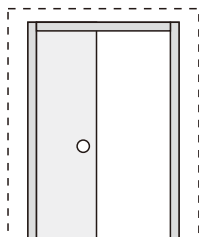
BEVESTIG DE GEDEELDE AFWERKSTIJL AAN HET STAALPROFIEL EN ZET DE DEUR LOODRECHT MET DE STIJL

b



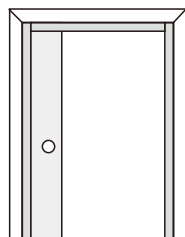
VUL UIT EN ZET DE AFWERKSTIJL LOODRECHT MET DE DEUR

c

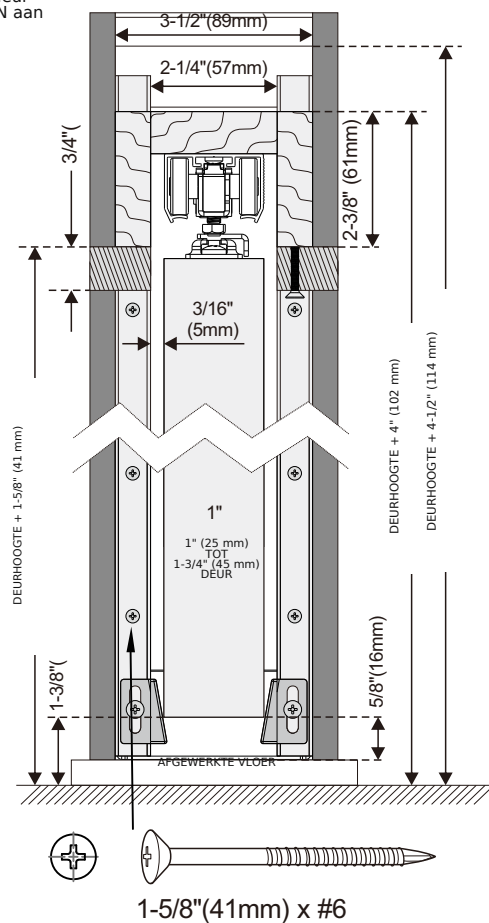


GEDEELDE AFWERKBOVENBALK

d



AFWERKLIJS



1-5/8" (41mm) x #6

12 DEURGELEIDERS MONTEREN

I

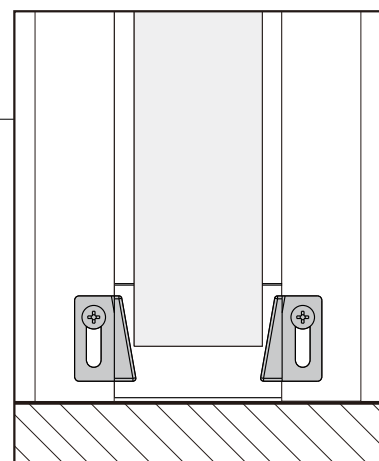
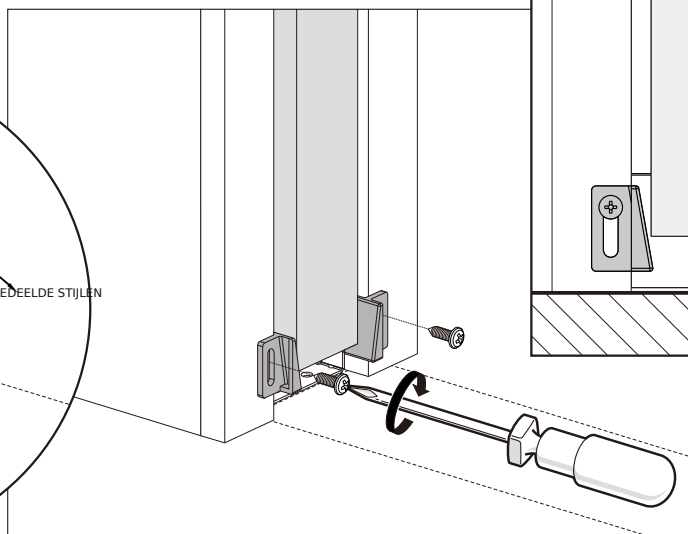
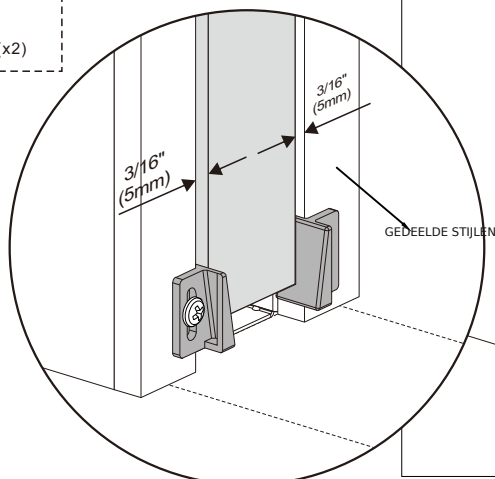


(x2)



ST4.2x13 (x2)

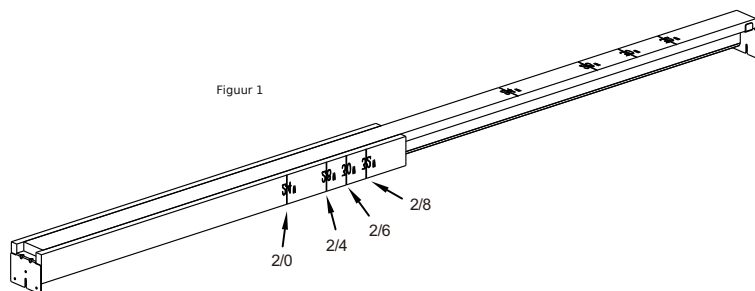
Bevestig de geleiders onderaan de afgewerkte gedeelde stijlen, zodat de deur in het midden van de opening blijft.



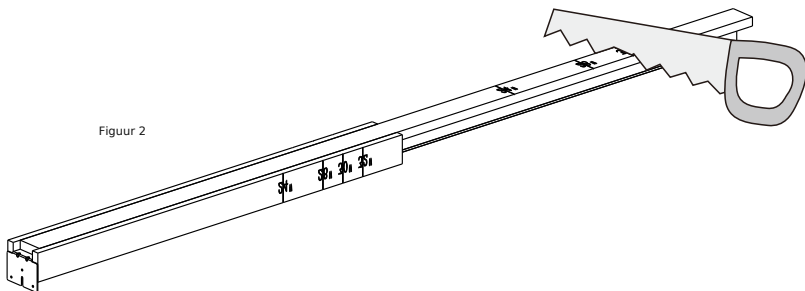
Zaaginstructies

- 1** Verwijder de verstelbare eindsteun.

Figuur 1

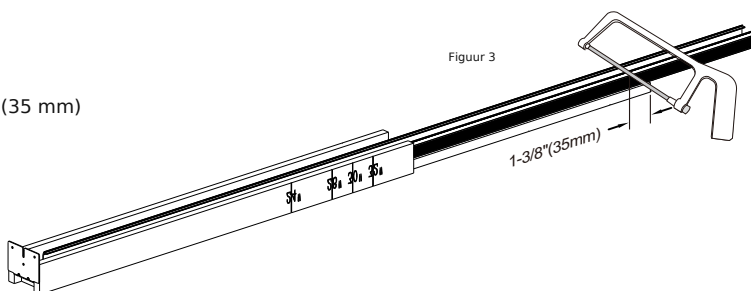


Figuur 2



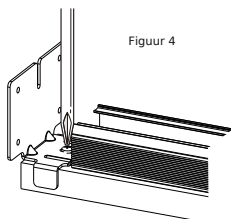
- 2** Zaag de houten bovenbalk op de gewenste lengte.

Figuur 3



- 3** Draai de bovenbalk met rail om en zaag de rail 1-3/8" (35 mm) korter dan de houten bovenbalk.

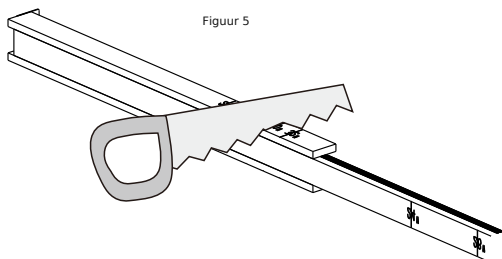
Figuur 4



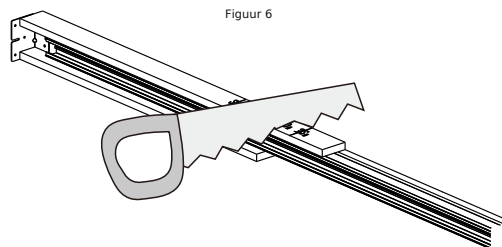
- 4** Plaats de verstelbare eindsteun terug aan het nieuwe zaaguiteinde van de bovenbalk.

- 5** Leg de bovenbalk op zijn zijkant en zaag de bevestigingslatten af op de gemarkeerde lengte. Zaag niet in de rail of de houten bovenbalk.

Figuur 5



Figuur 6

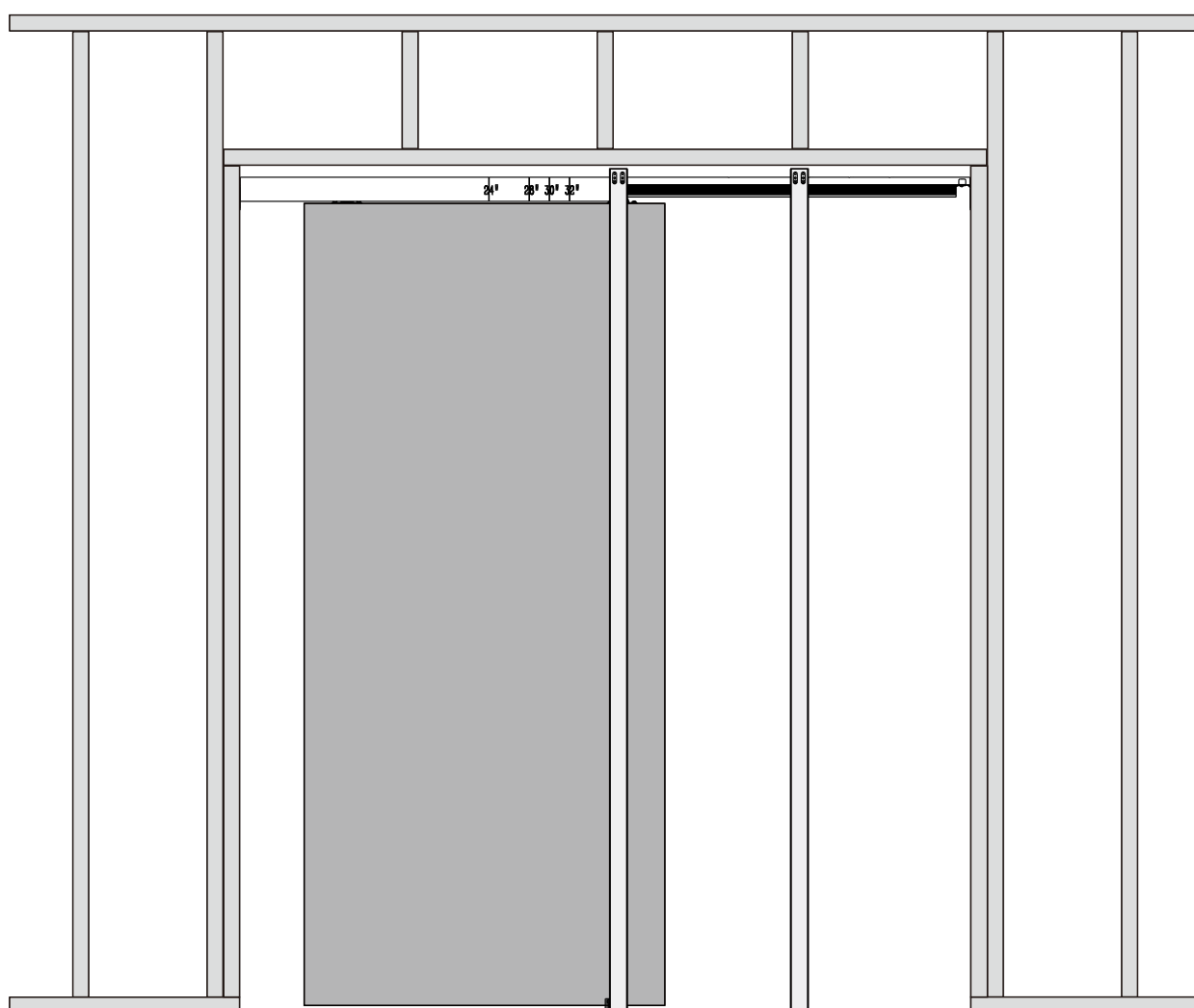


- 6** Draai de bovenbalk om en zaag de andere zijde.

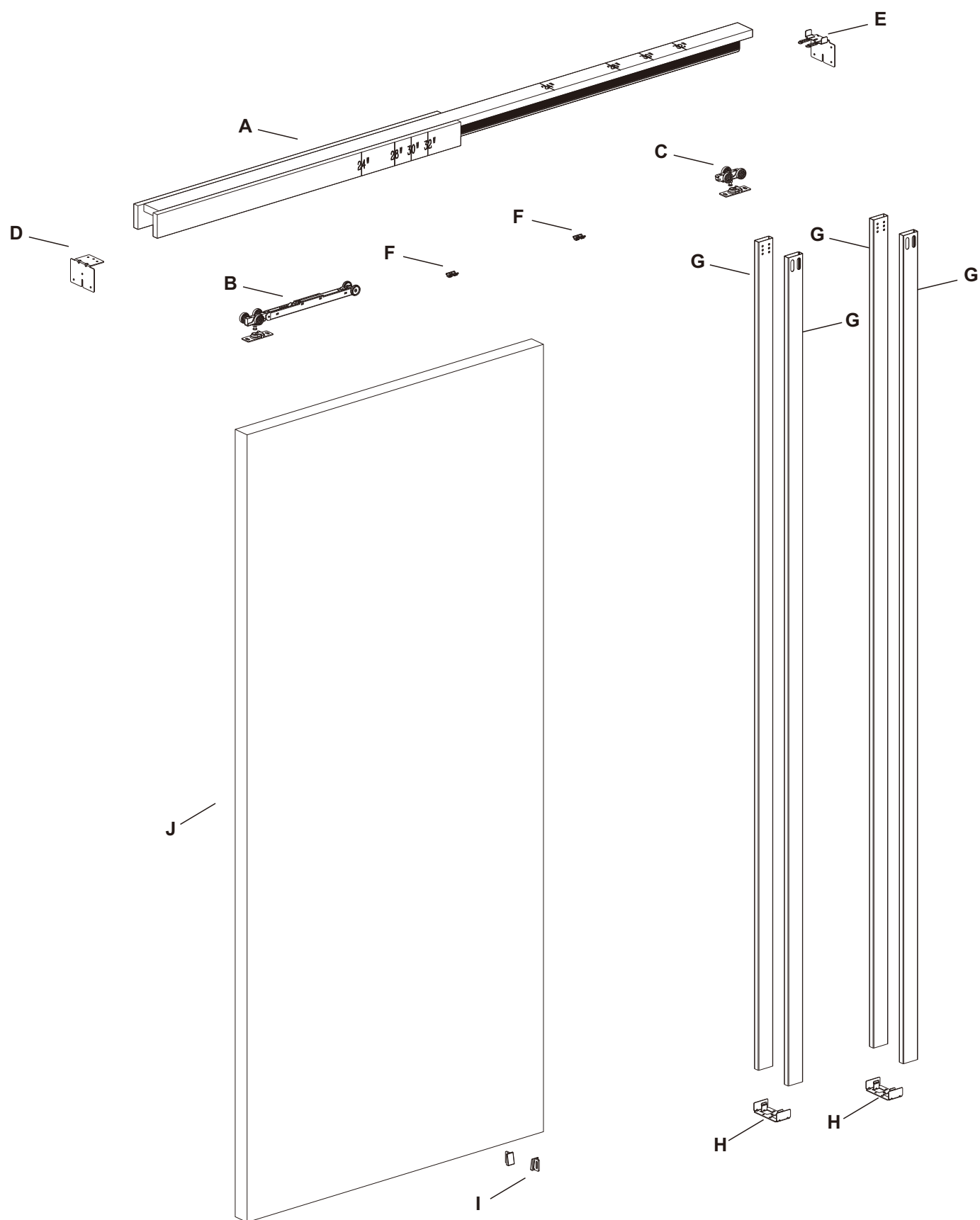
Bovenbalk aanpassen voor een deur met afwijkende breedte:

1. Meet de deurbreedte, vermenigvuldig die met 2 en tel er 1" (25 mm) bij.
2. Markeer de bovenbalk en zaag hem af zoals in stap 2. Zaag daarna de rail af zoals in stap 3.
3. Meet de deurbreedte en tel er 7/8" (22 mm) bij.
4. Markeer de bevestigingslatten van de bovenbalk en zaag ze af zoals in stap 5 en 6.

Notice de montage

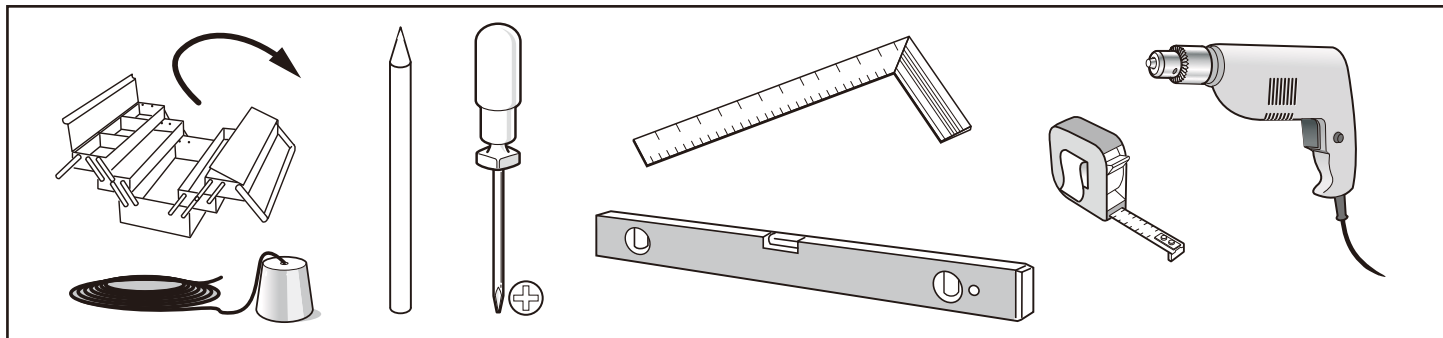


Liste des composants



Avant le montage

OUTILS NÉCESSAIRES



QUINCAILLERIE FOURNIE

A (x1)	B (x1) ST5.5x32 (x2)	C (x1) ST5.5x32 (x2)
D (x1) ST4.2x19 (x3)	E (x1) ST4.2x19 (x1)	F (x2)
G (x4) ST4.2x19 (x8)	H (x2)	I (x2) ST4.2x13 (x2)
 ST3.5x32 (x3)	 (x1)	 (x1)

PRÉPARER LA BAIE BRUTE

Hauteur de la baie brute (tableau 1)			
Hauteur nominale de la porte	Hauteur minimale de la baie brute	Hauteur de fixation depuis le sol fini	Hauteur de fixation depuis le sous-plancher
80"	84-1/2"	80-3/4"	81-1/2"
84"	88-1/2"	84-3/4"	85-1/2"
96"	100-1/2"	96-3/4"	97-1/2"
108"	112-1/2"	108-3/4"	109-1/2"
Sur mesure	Hauteur porte + 4-1/2"	Hauteur porte + 3/4"	Hauteur porte + 1-1/2"

Largeur de la baie brute (tableau 2)	
Largeur nominale de la porte	Largeur de la baie brute
24"	49"
26"	53"
28"	57"
30"	61"
32"	65"
34"	69"
36"	73"
Sur mesure	(2 × largeur porte) + 1"

1 PRÉPARER LA BAIE BRUTE

Vérifiez l'aplomb des montants et l'équerrage et le niveau de la traverse.
Hauteur min. de la baie brute = hauteur de porte + 4-1/2" (114 mm)
Largeur de la baie brute = 2 × largeur de porte + 1" (25 mm)

Depuis le sol fini : hauteur de porte + 3/4", ou
depuis le sous-plancher : hauteur + 1-1/2".
Jeu sous porte : 3/4" (19 mm) à 1-1/2" (38 mm).
Marquez les montants. Plantez au centre un clou
à tête plate (non fourni), dépassant de 1/8" (3 mm).
Les équerres de traverse reposeront sur ces clous.

Tracez au cordeau une ligne au sol dans l'axe des montants.

POSER LE CLOU À HAUTEUR PORTE
+ 3/4" (19 mm) À 1-1/2" (38 mm)

REMARQUE : CLOU AU CENTRE

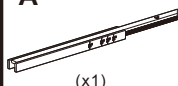
CLOU

HAUTEUR BAIE BRUTE
HAUTEUR PORTE + 4-1/2" (114 mm)

LARGEUR BAIE BRUTE
2 × LARGEUR PORTE + 1" (25 mm)

2 PRÉPARER LA TRAVERSE ET LE RAIL

A



(x1)

D



(x1)



ST4.2x19 (x3)

E



(x1)

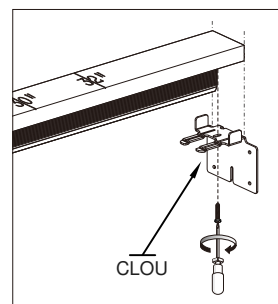
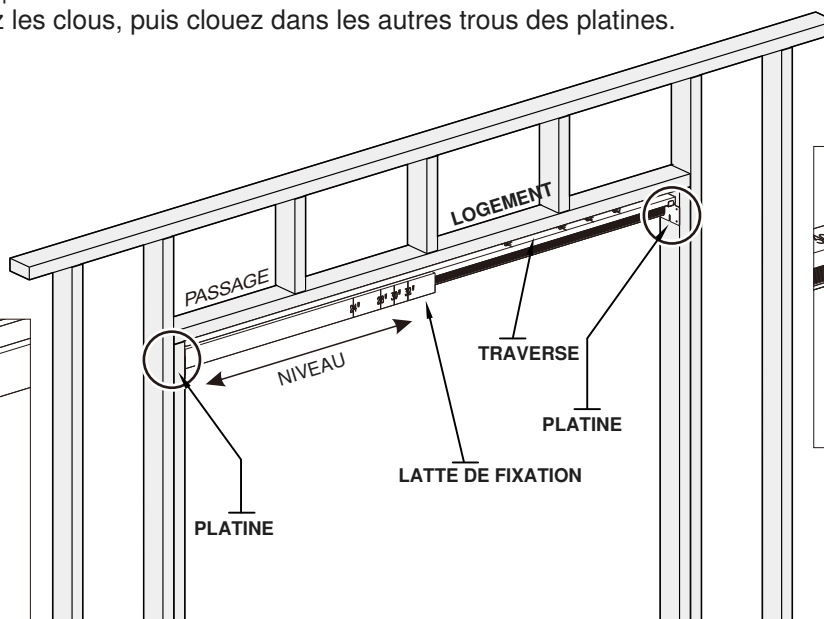


ST4.2x19 (x1)

Ajuster la traverse et le rail

La traverse et le rail portent des repères pour être raccourcis.
Mesurez exactement la porte. Vérifiez s'il faut raccourcir la traverse et le rail
avant la pose. Voir les instructions de découpe à la page 9.

Glissez les platines d'extrémité sur les clous. Mettez la traverse de niveau.
Enfoncez les clous, puis clouez dans les autres trous des platines.

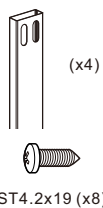


CLOU

Montage

3 POSER LES PROFILÉS FENDUS

G



NOTE : le bas du profilé fendu est l'extrémité sans fentes. Pour une porte plus basse, repérez l'extrémité fendue et coupez l'autre extrémité.

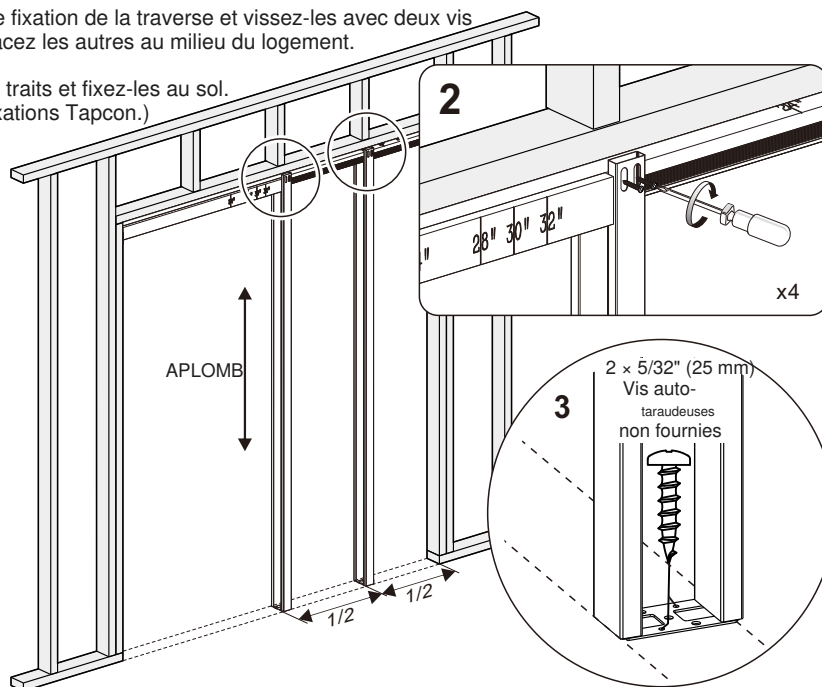
1. Insérez les languettes de la platine de sol dans le profilé, comme illustré.
2. Appuyez deux profilés contre la latte de fixation de la traverse et vissez-les avec deux vis à tête cylindrique n° 8 x 3/4" (19 mm). Placez les autres au milieu du logement.
3. Alignez les profilés à l'aplomb entre les traits et fixez-les au sol. (Sur maçonnerie : colle de montage ou fixations Tapcon.)

H



COUPER ICI POUR PORTES PLUS BASSES

1

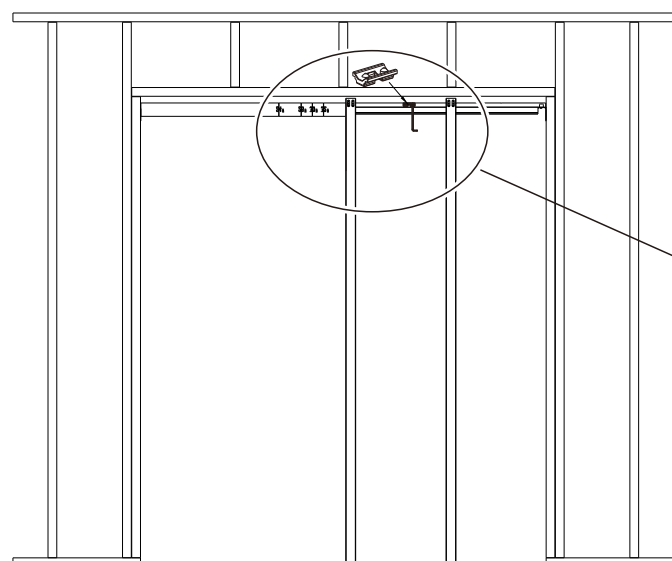


4 POSER LE DÉCLENCEUR DE FERMETURE DOUCE

F



Placez le 1er déclencheur dans le rail, à 12-1/64" (305 mm) du bord du premier profilé fendu (côté ouverture). Serrez-le sur le rail.



Ouverture

12-1/64" (305mm)

Profilé fendu

Montage

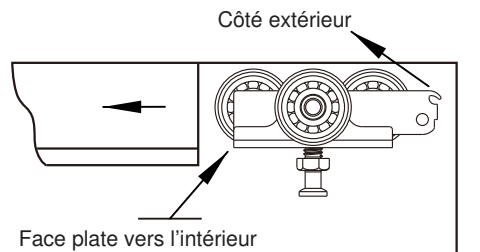
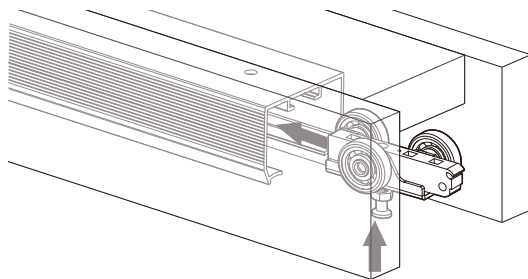
5 POSER LE CHARIOT SANS FERMETURE DOUCE

C



(x1)

Insérez le chariot à roulements dans le rail. Ne serrez pas encore : voir étape 10.



6 ARMER L'AMORTISSEUR DE FERMETURE DOUCE

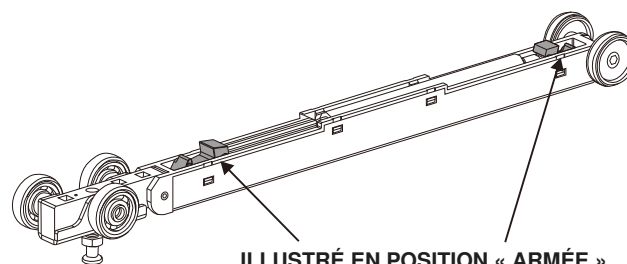
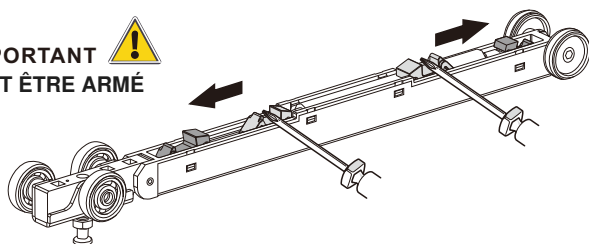
B



(x1)

Poussez les deux déclencheurs de l'amortisseur en position « armée ». Important : l'amortisseur doit être armé pour fonctionner. Une pose incorrecte peut l'endommager : retirez alors la porte et recommencez la pose du dispositif.

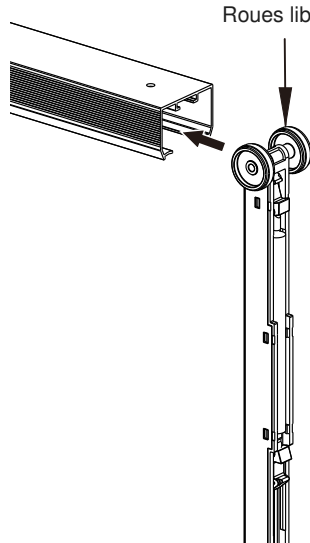
IMPORTANT
DOIT ÊTRE ARMÉ



ILLUSTRÉ EN POSITION « ARMÉE »

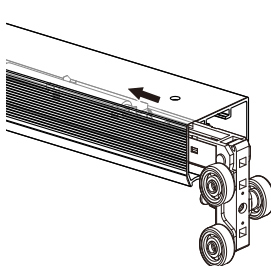
7 POSER LE CHARIOT À FERMETURE DOUCE

a

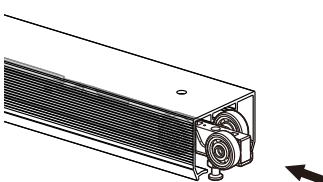


Roues libres

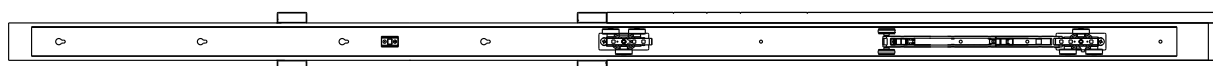
b



c



Tournez le chariot (partie à trois roues) de 90°.
Insérez d'abord l'amortisseur dans le rail,
puis faites-y entrer le chariot.



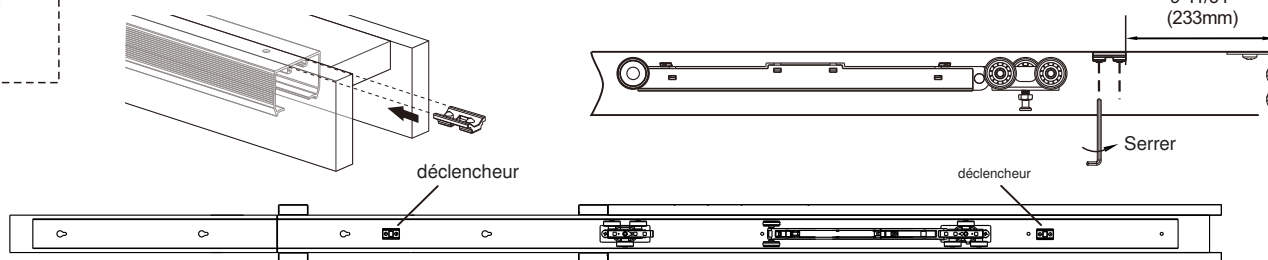
Montage

8 POSER LE DÉCLENCEUR DE FERMETURE DOUCE

F Placez le 2e déclencheur dans le rail, à 9-11/64" (233 mm) des platines d'extrémité.
Serrez-le sur le rail.

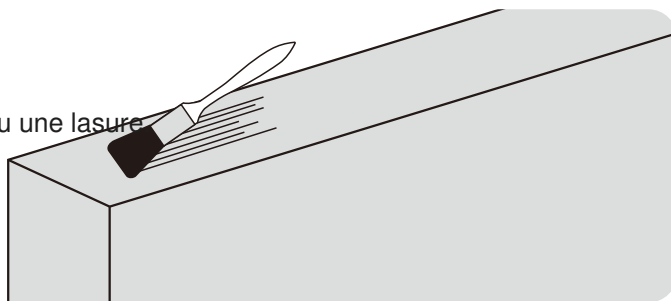


(x1)



9 PRÉPARER LE VANTAIL

Posez le revêtement mural souhaité. Protégez toutes les faces et les chants du vantail avec une peinture ou une lasure.



10 POSER LES PLATINES SUR LE VANTAIL

B/C

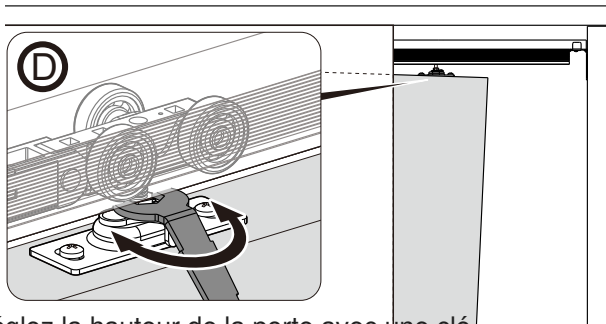
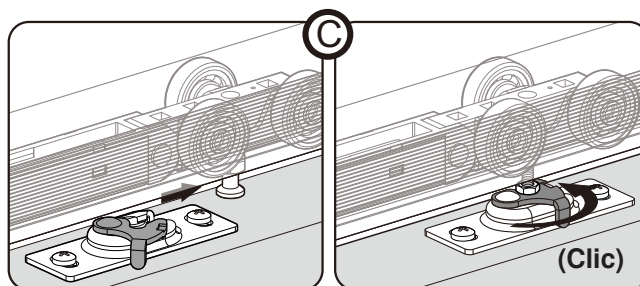
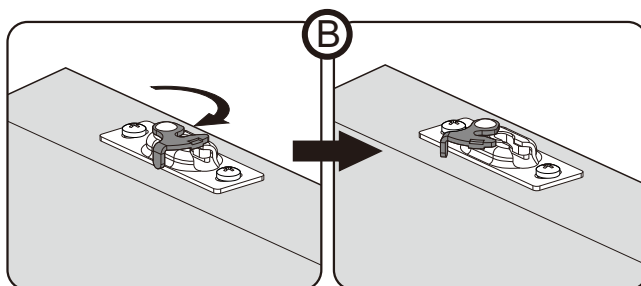
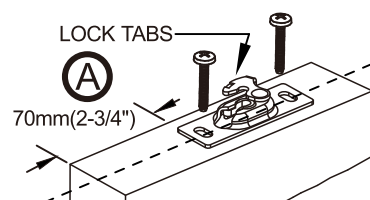


(x2)

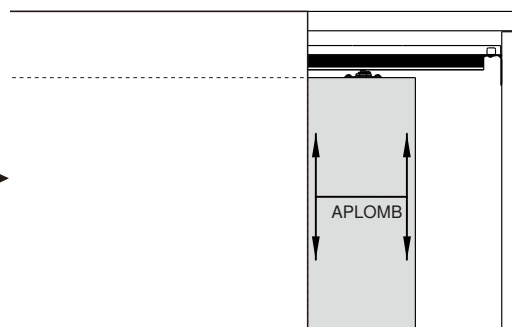


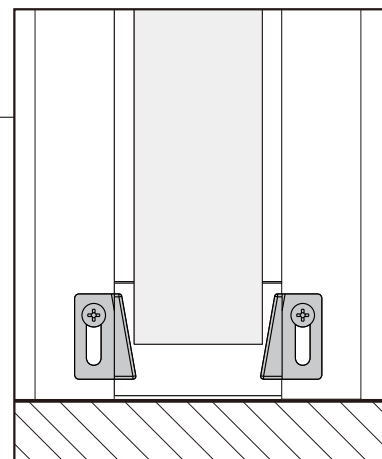
ST5.5x32 (x4)

A-B / Fixez les platines en haut, à 2-3/4" (70 mm) de chaque bord,
avec les languettes de verrouillage du même côté.
C-D / Placez la platine sous la vis de réglage du chariot.
Soulevez la porte, engagez la vis dans la platine et encliquez la languette.
Répétez l'opération pour l'autre chariot et sa platine.



Réglez la hauteur de la porte avec une clé.





Instructions de découpe

- 1** Retirez l'équerre d'extrémité réglable.

Figure 1

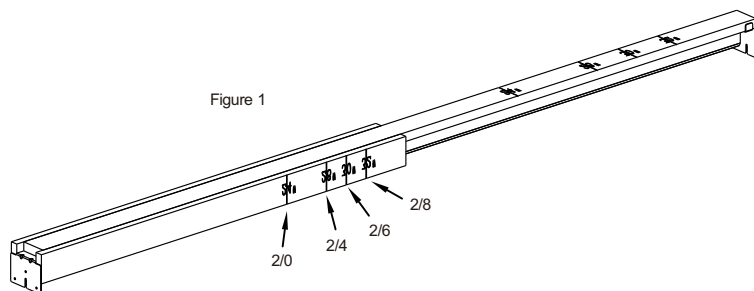
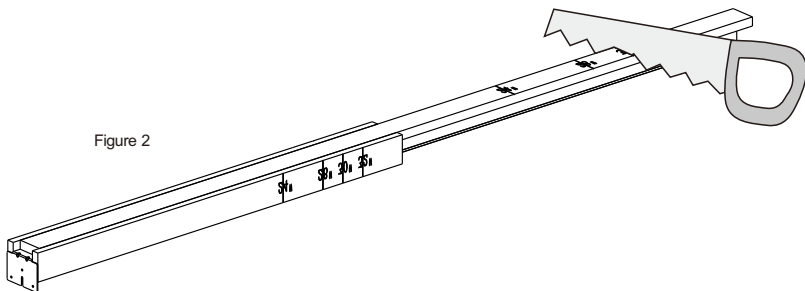
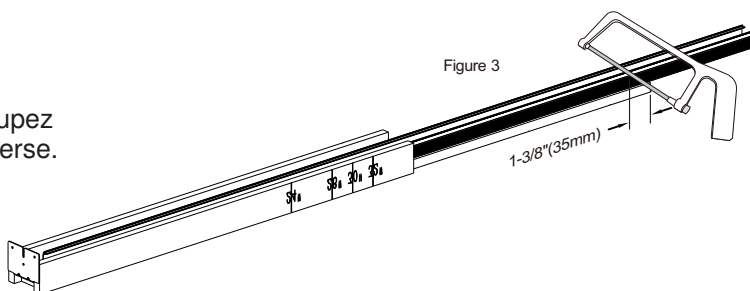


Figure 2



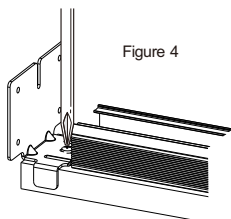
- 2** Coupez la traverse en bois à longueur.

Figure 3



- 3** Retournez l'ensemble traverse et rail et coupez le rail 1-3/8" (35 mm) plus court que la traverse.

Figure 4



- 4** À l'extrémité recoupée de la traverse, remontez l'équerre réglable.

- 5** Posez la traverse de côté et coupez les lattes à la longueur marquée. Ne coupez ni le rail ni la traverse en bois.

Figure 5

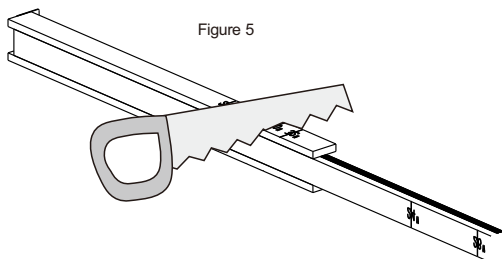
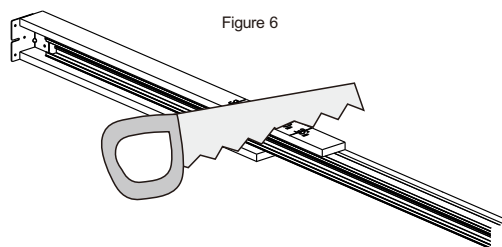


Figure 6

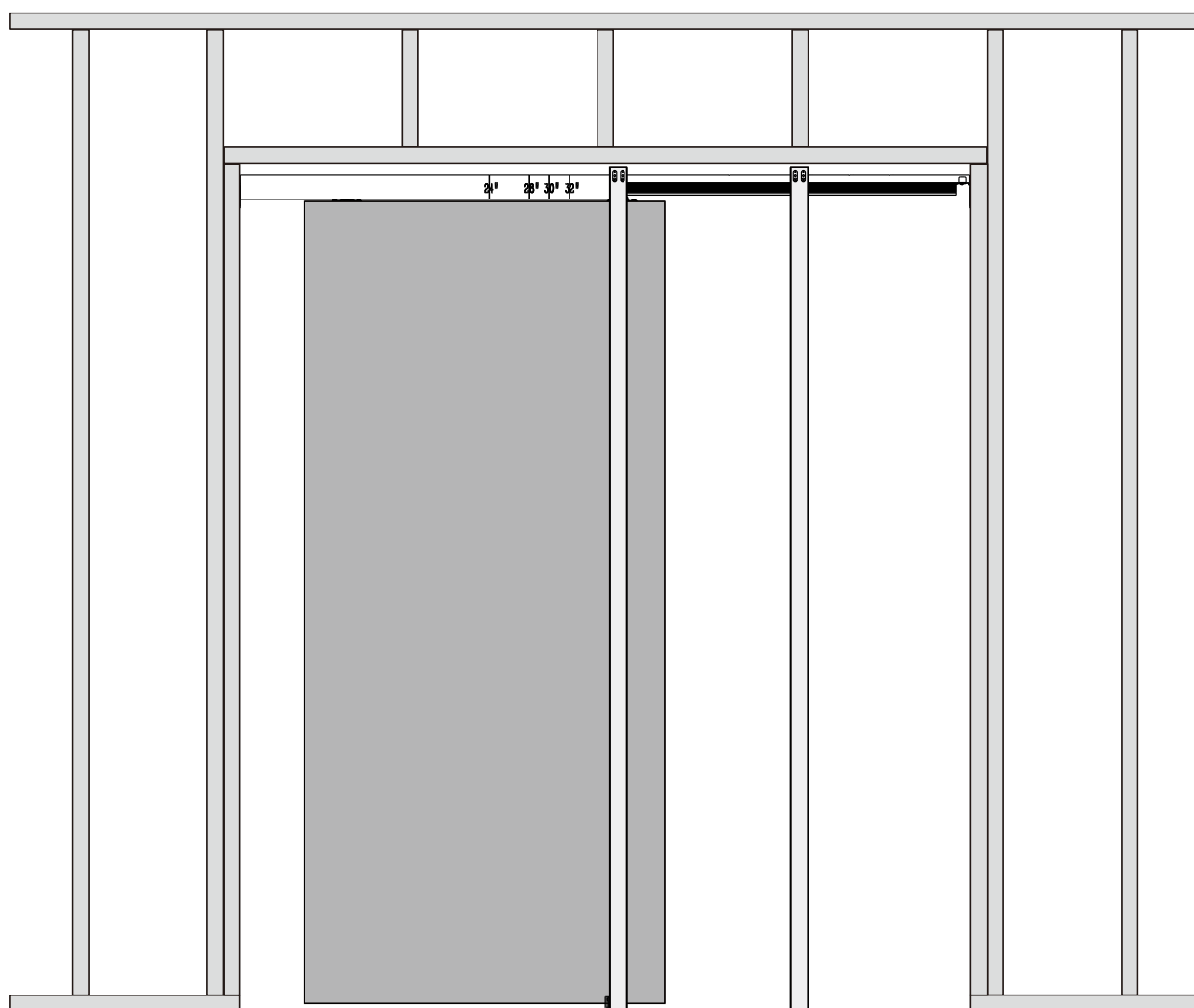


- 6** Retournez la traverse et coupez l'autre côté.

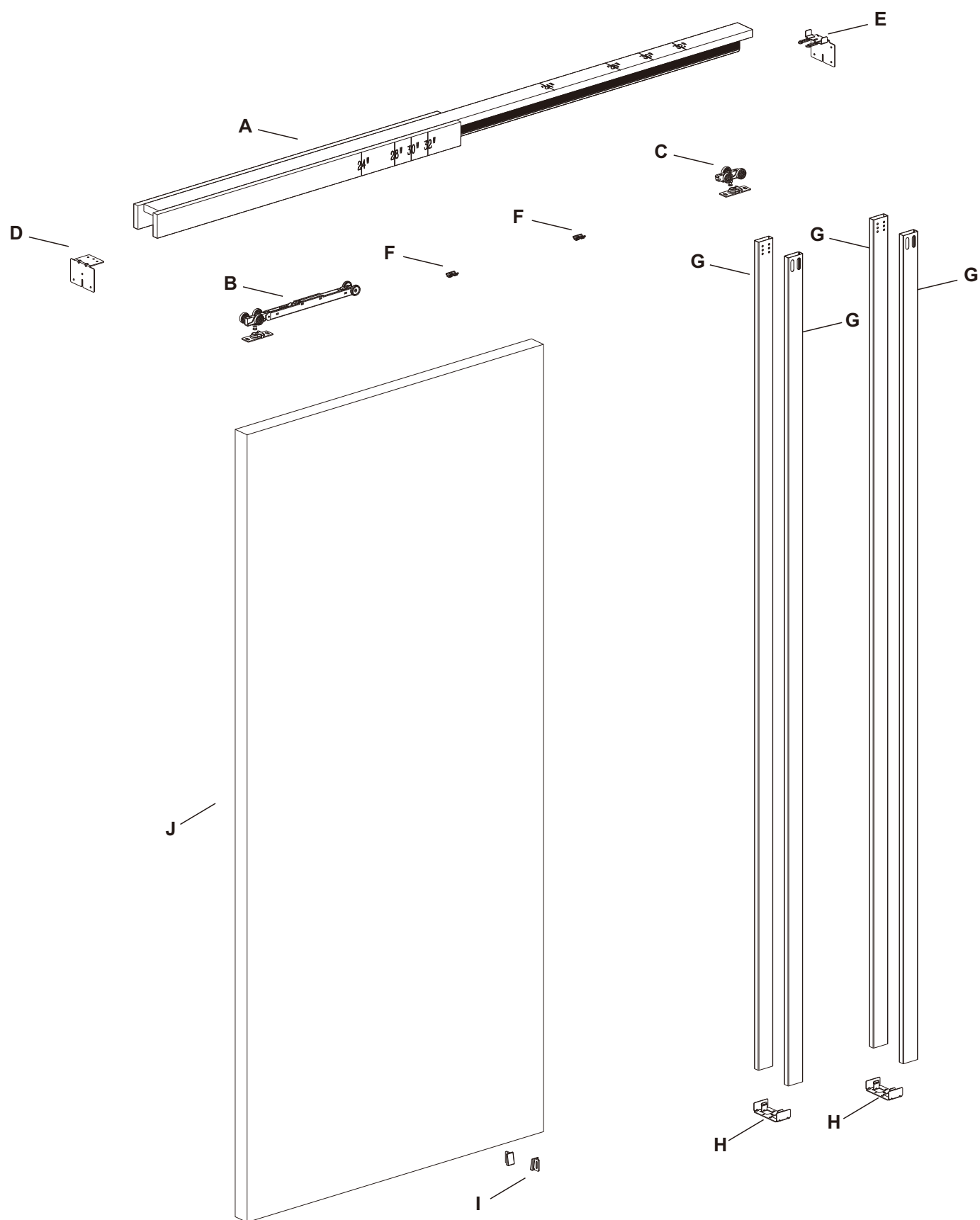
Découpe pour une porte de largeur hors standard :

1. Mesurez la largeur de porte, doublez-la et ajoutez 1" (25 mm).
2. Marquez et coupez la traverse (étape 2), puis le rail (étape 3).
3. Mesurez la largeur de porte et ajoutez 7/8" (22 mm).
4. Marquez les lattes et coupez-les selon les étapes 5 et 6.

Installation Manual

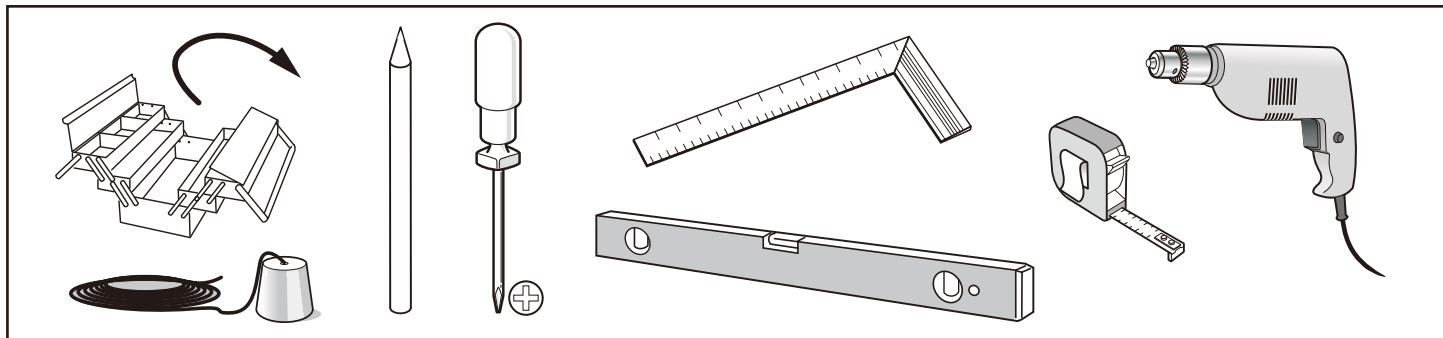


Components list

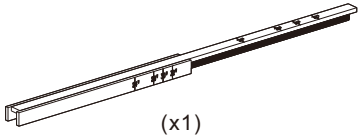
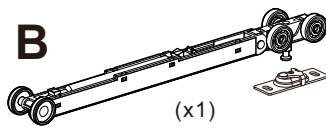
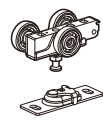
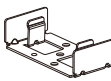


Pre-installation

TOOLS REQUIRED



HARDWARE INCLUDED

A  (x1)	B  (x1) ST5.5x32 (x2)	C  (x1) ST5.5x32 (x2)
D  (x1) ST4.2x19 (x3)	E  (x1) ST4.2x19 (x1)	F  (x2)
G  (x4) ST4.2x19 (x8)	H  (x2)	I  (x2) ST4.2x13 (x2)
 ST3.5x32 (x3)	 (x1)	 (x1)

PREPARE THE ROUGH OPENING

Height of Rough Opening (Table 1)

Nominal Door Height	Minimum Height of Rough Opening	Bracket Fastener Height from finished floor	Bracket Fastener Height from sub-floor
80"	84-1/2"	80-3/4"	81-1/2"
84"	88-1/2"	84-3/4"	85-1/2"
96"	100-1/2"	96-3/4"	97-1/2"
108"	112-1/2"	108-3/4"	109-1/2"
Custom	Door Height + 4-1/2"	Door Height + 3/4"	Door Height + 1-1/2"

Width of Rough Opening (Table 2)

Nominal Door Width	Width of Rough Opening
24"	49"
26"	53"
28"	57"
30"	61"
32"	65"
34"	69"
36"	73"
Custom	(2 X Door Width) + 1"

Installation

For 1"(25mm) to 1-3/4"(45mm)
doors to 220 lbs.(100 kgs)

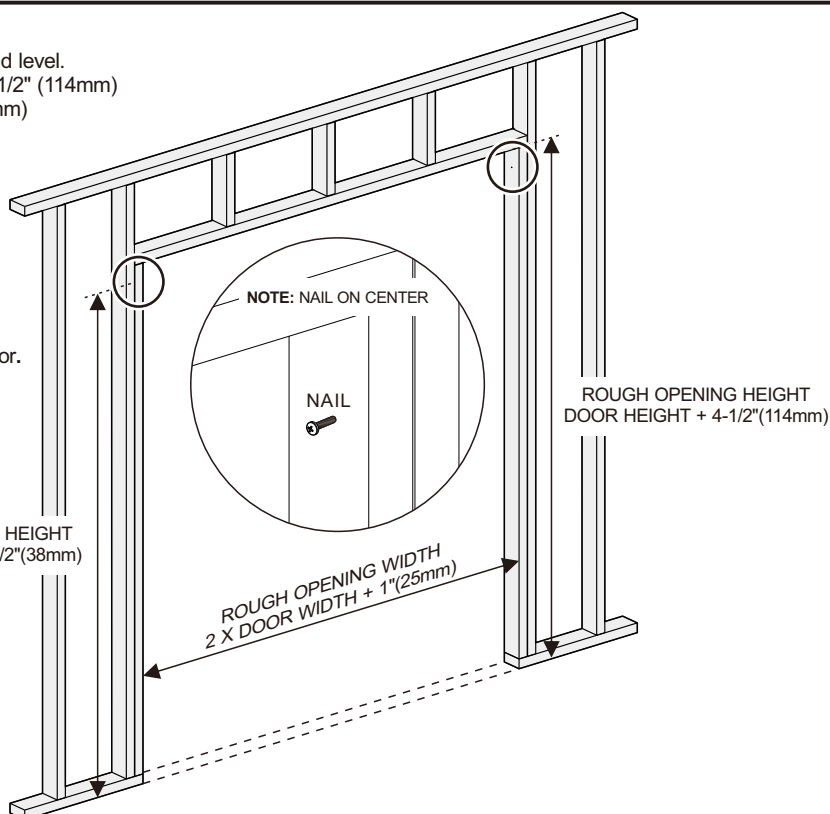
1 PREPARE ROUGH OPENING

Plumb the rough studs and ensure the header is square and level.
Minimum Height of ROUGH OPENING = Door Height + 4-1/2" (114mm)
Width of ROUGH OPENING = 2X Door Width plus 1" (25mm)

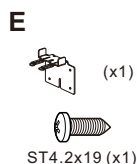
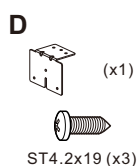
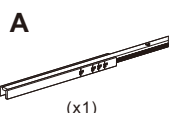
Measure up from finished floor **Door Height + 3/4"** or from sub-floor to **Door Height + 1-1/2"**.
This will give 3/4"(19mm) to 1-1/2"(38mm) clearance under door.
Mark each rough stud and drive a flat head nail on center **(not included)**, leaving 1/8"(3mm) protruding. (Frame header end brackets will rest on these nails).

Snap a chalk line on floor even with side jambs.

SET NAIL AT DOOR HEIGHT
+ 3/4"(19mm) TO 1-1/2"(38mm)



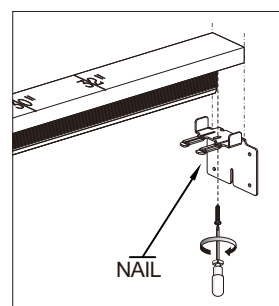
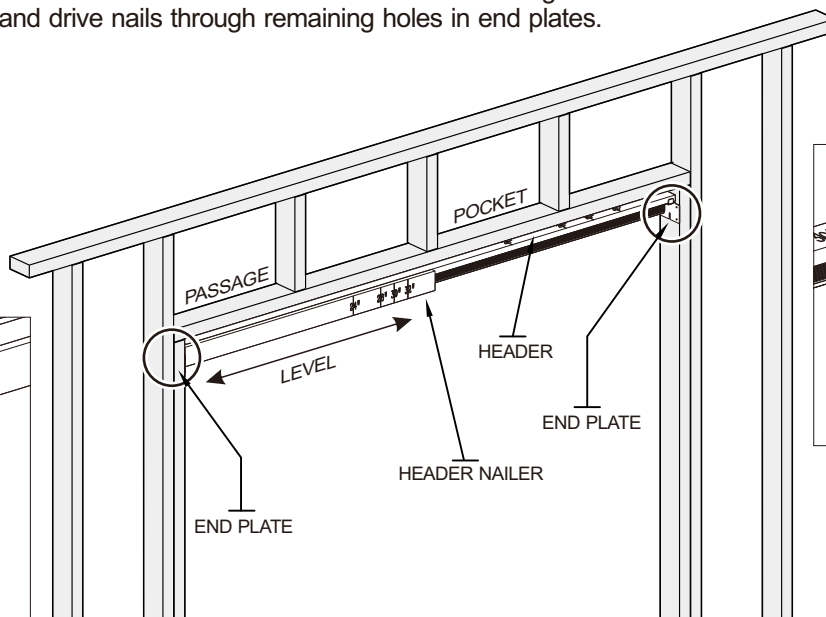
2 PREPARE HEADER AND TRACK



Size header track assembly

The header track assembly is stamped for cutting to shorter lengths.
Measure accurate door width, determine if the header and track assembly should be cut to accommodate shorter door size before installing. (See cutting instructions on page 9.)

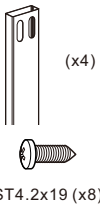
Slip slots in Frame Header End Plates over nails in rough studs. Level header.
Set nails and drive nails through remaining holes in end plates.



Installation

3 INSTALL THE SPLIT TUBES

G



H



NOTE : The bottom of the split tube is the end without the slots. If the split tubes must be cut for shorter door heights, determine which end of the split tube has the slots and cut off the other end.

1. Slip fingers of Floor Plate into Split Steel Tube as shown.
2. Butt two Split Steel Tube against header nailer and screw into place with two (2) 3/4" (19mm) X #8 Pan Head Screws. Attach other Split Steel Tube midway in "Pocket" opening.
3. Plumb Split Steel Tube between chalk lines and nail to floor. (On masonry, use industrial adhesive or Tapcon fasteners.)

CUT THIS END FOR SHORTER DOORS

1

PLUMB

2

3

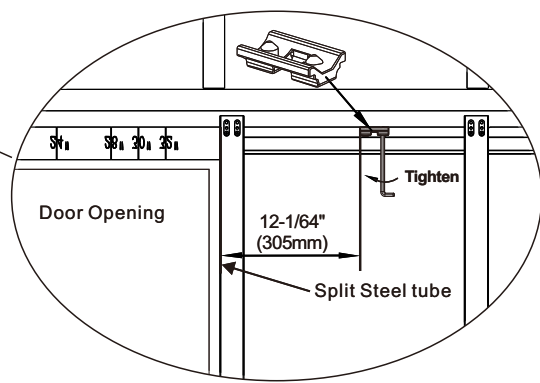
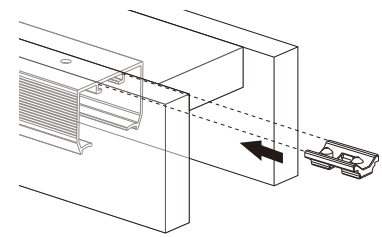
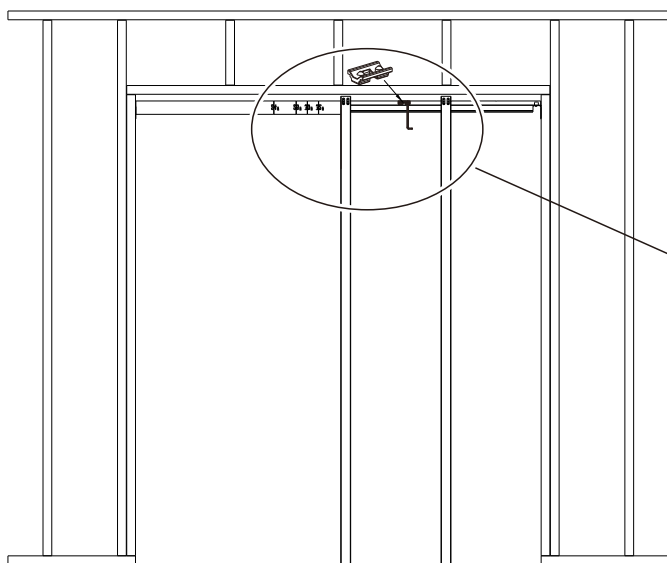
2x5/32" (25mm) self tapping screws not provided

4 INSTALL SOFT CLOSE ACTUATOR

F



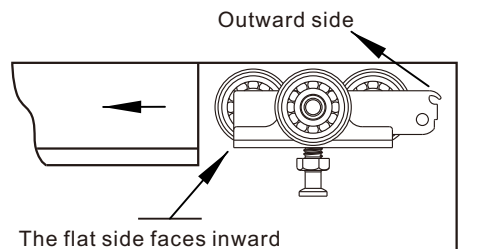
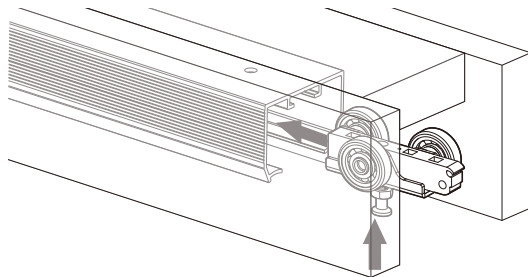
Place the 1st soft close actuator/trigger into the track and have it 12-1/64" (305mm) far from the edge of the first split steel tube (close to door opening). Tighten it to the track.



Installation

5 INSTALL HANGER WITHOUT SOFT CLOSE

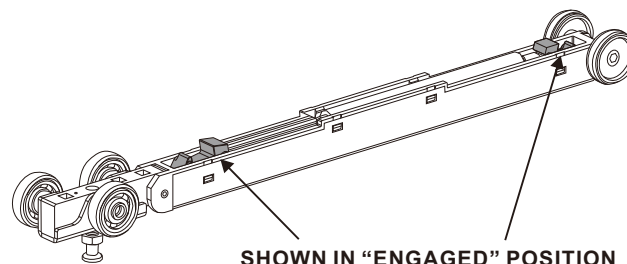
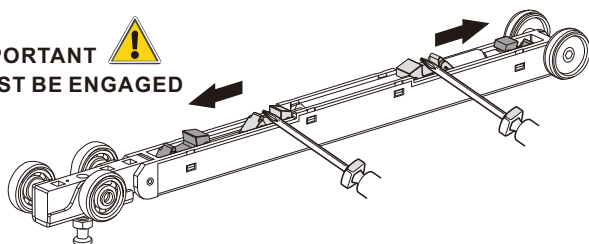
C  (x1) INSERT Ball Bearing Hanger Wheel assembly into Track, leave untightened as this will be done in step 10.



6 ENGAGE SOFT CLOSE DAMPENER

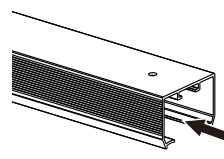
B  (x1) Pushing Soft Close Dampener trigger toward "engaged" positions on both side. **Important** : Dampener must be **engaged**, or soft close will not work. If installed incorrectly, Soft Close Dampener may be **damaged** and door will have to be removed, and the installation of Soft Close will have to restart again.

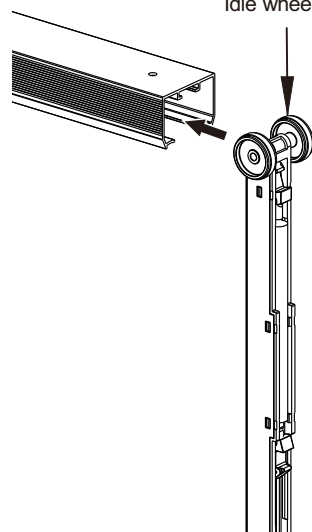
IMPORTANT
MUST BE ENGAGED



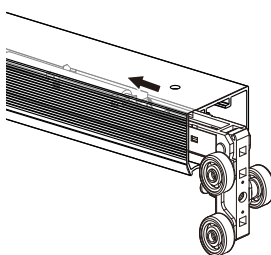
SHOWN IN "ENGAGED" POSITION

7 INSTALL SOFT CLOSE HANGER

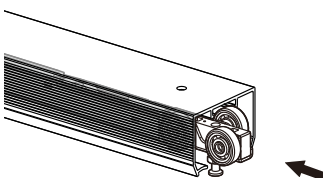
a  Idle wheels



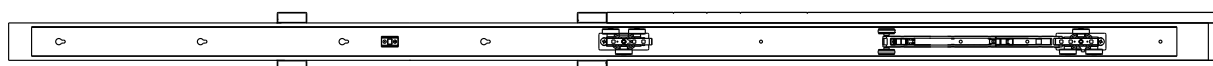
b



c



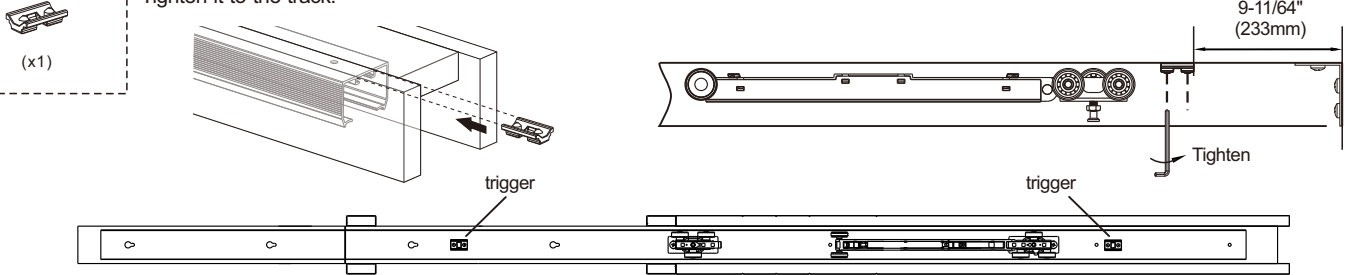
Rotate the hanger (three wheel part) to 90 ° and move soft close body first inside the track , then also move the hanger inside the track.



Installation

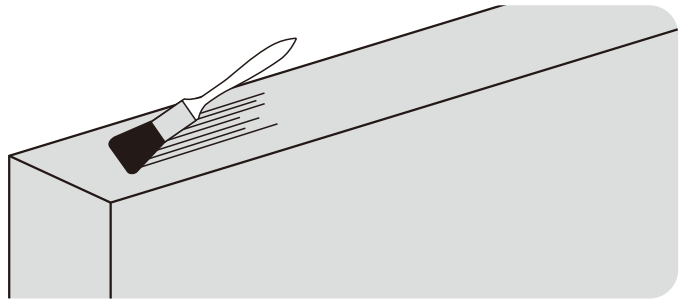
8 INSTALL SOFT CLOSE ACTUATOR

F Place the 2nd soft close actuator/trigger into the track and have it 9-11/64"(233mm) from the end plates. Tighten it to the track.



9 PREPARE DOOR PANEL

Apply desired wall material and seal all edges and face of door panel with paint or sealing stain.



10 INSTALL DOOR PLATES ON DOOR PANEL

B/C

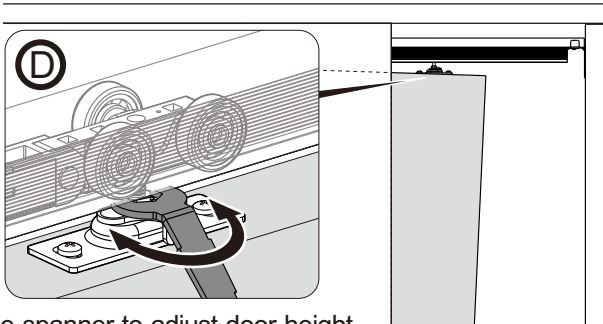
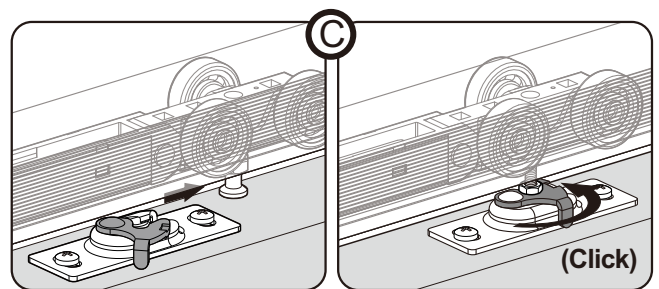
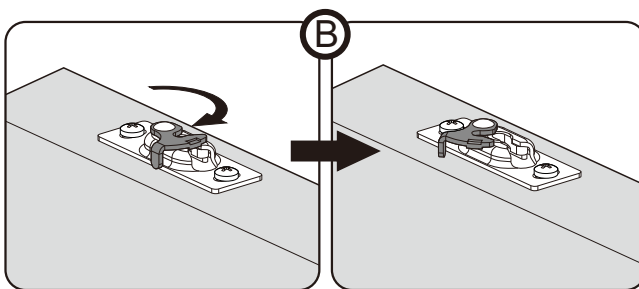
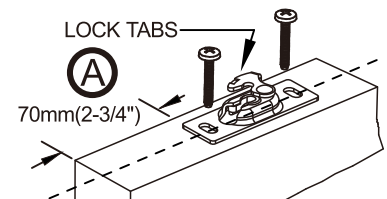
(x2)



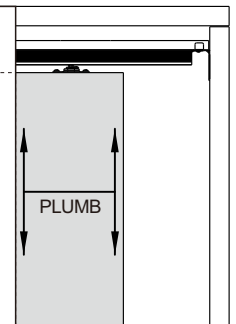
ST5.5x32 (x4)

AB/Attach door plates on top of door 2-3/4"(70mm) from each edge with lock tabs on the same side.

CD/Mount door by locating door plate under adjusting bolt of hanger. Lift door and push bolt into door plate, then click the tab in place. Repeat with other hanger/door plate.



Use spanner to adjust door height.

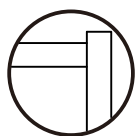
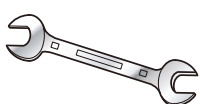


Installation

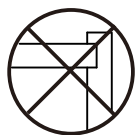
11 FINISH THE JAMBS AND TRIM

Fasten split header on lock lever side with screws for future door removal or adjustment. Install the finish trim or casing. Make sure to fasten the finish header trim to **ONLY** the wall and **NOT** the finish split header. This ensures the finish split header can be removed later without damage.

NOTE: Leave minimum 3/16" (5mm) clearance between jamb and door.

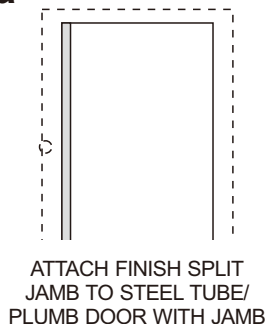


YES



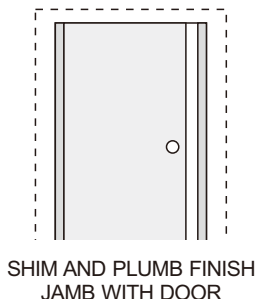
NO

a



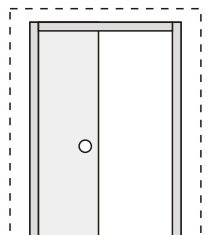
ATTACH FINISH SPLIT JAMB TO STEEL TUBE/
PLUMB DOOR WITH JAMB

b



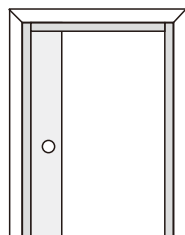
SHIM AND PLUMB FINISH JAMB WITH DOOR

c

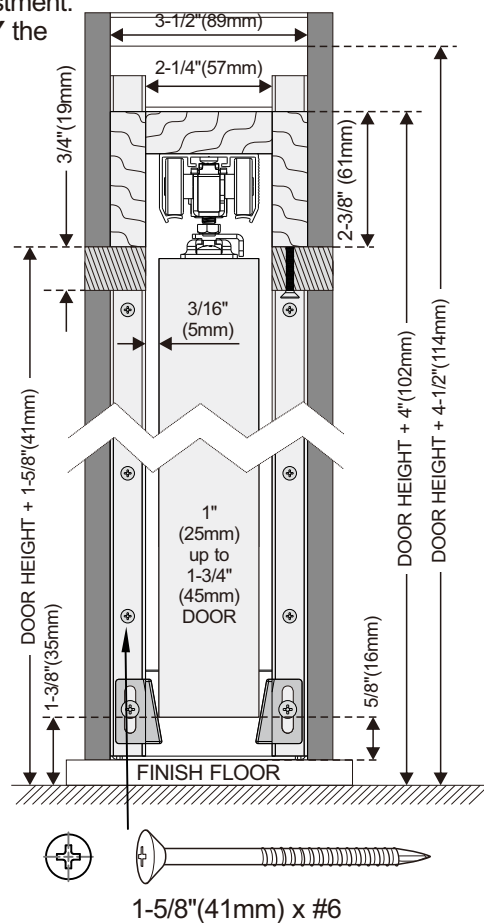


FINISH SPLIT HEADER

d



FINISH TRIM



12 INSTALL DOOR GUIDE

I

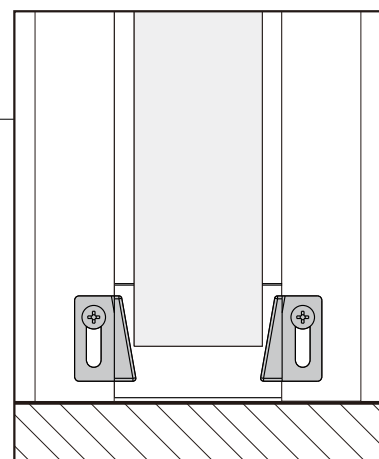
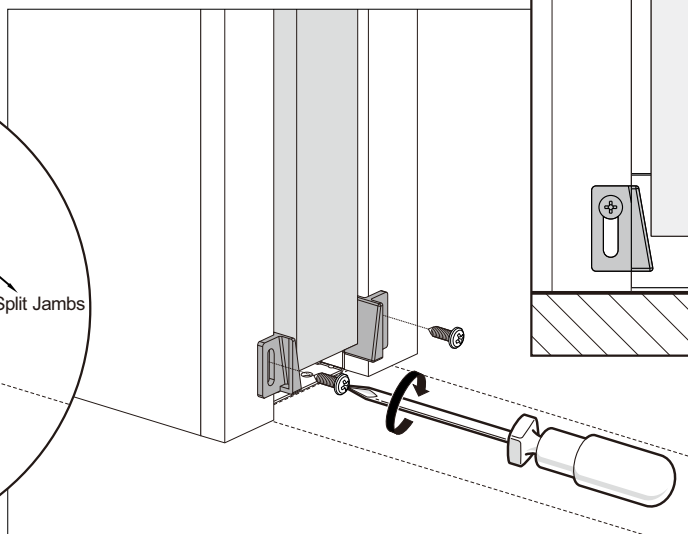
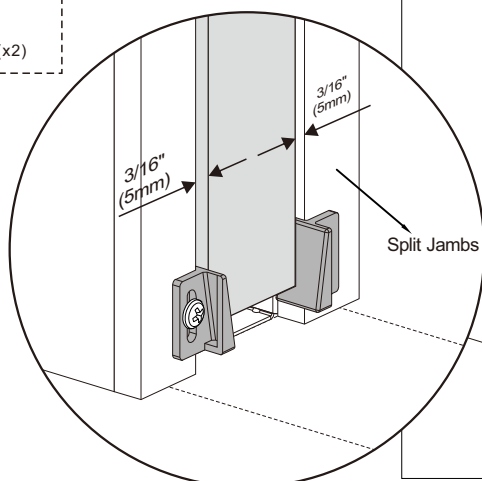


(x2)



ST4.2x13 (x2)

Fasten Guides on finished split jambs at door bottom so door is held in center of opening.



Cutting Instructions

- 1** Remove the adjustable end bracket.

Figure 1

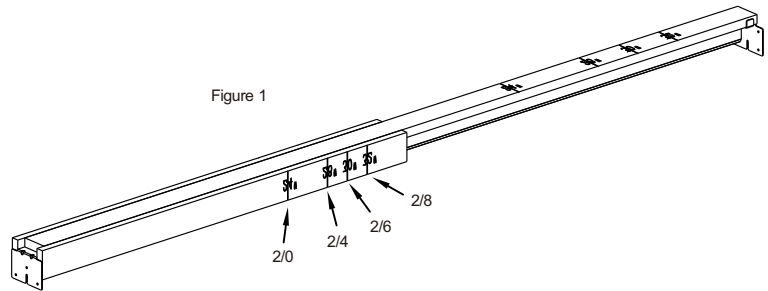
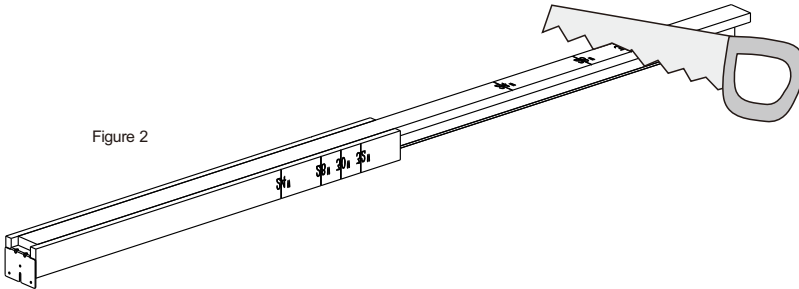
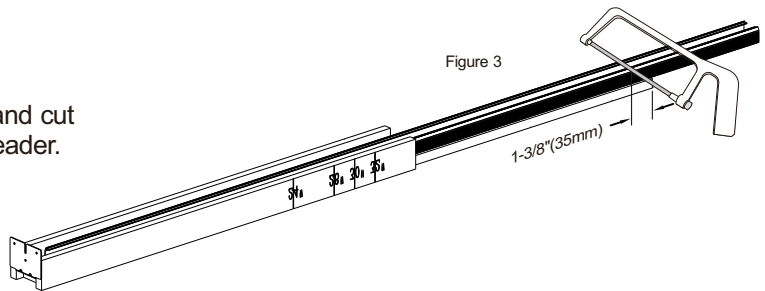


Figure 2



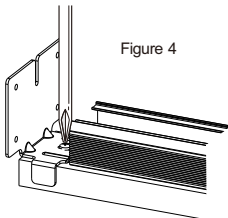
- 2** Cut wood header to desired length.

Figure 3



- 3** Turn header and track assembly back over and cut the track 1-3/8" (35mm) shorter than wood header.

Figure 4



- 4** At the new cut end of header, reinsert the adjustable end bracket

- 5** Turn the header on side and cut the nailing boards to marked length. Make sure not to cut the track or the wood header.

Figure 5

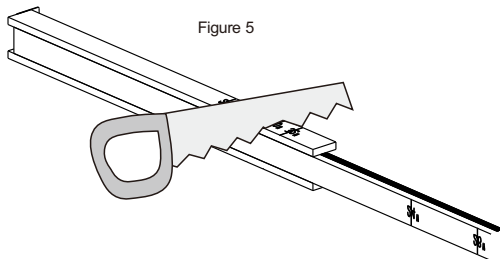
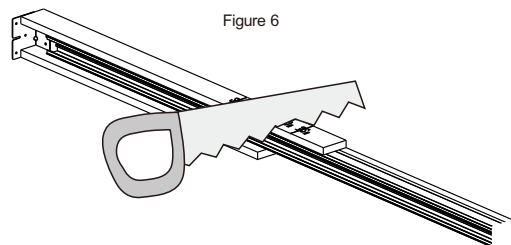


Figure 6



- 6** Turn header and cut the other side.

Cutting header for Non-standard door width:

1. Measure door width and multiply by 2, then add 1" (25mm).
2. Mark header and cut following step 2. Then cut track following step 3.
3. Measure door width and add 7/8" (22mm).
4. Mark header nailing boards and cut following step 5 & 6.